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# Improved Instrument Misalignment Equations for Image Navigation and Registration (INR) 

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#### Abstract

Improved misalignment equations are presented for instruments with single scanning mirror and instruments with two scanning mirrors. The improved misalignment equations are derived using Snell's law and Householder transformation. The nominal optical path without misalignments shows that focal plane module reflected image by single mirror rotates by the north-south angle while it does not rotate for two mirrors. The optical path with misalignment of focal plane module to scanner mirror and misalignments within scanner assembly show that the state vector can be represented by six angles for single mirror instruments and by four angles for two mirror instruments. The state vector most significant improvement represents the effect of scan mirror axes orthogonality misalignment angle due to thermal variation and measurement errors. This improvement is shown to be in the north-south direction and equals to the orthogonality misalignment angle multiplied by the tangent of the east-west scan angle.


## 1 Introduction

The purpose of this paper is to improve instrument misalignment equations and the corresponding $\mathrm{h}_{\mathrm{m}}$ matrix in Eq. (18) and sections 3.6 and 5 of Ref. [1]. For single mirror instruments, section 2 describes the optical path without misalignments and section 3 describes the optical path with misalignments of Focal Plane Module (FPM) to scanner mirror and misalignments within scanner assembly. Section 4 derives the improved $h_{m}$ matrix to replace the $\mathrm{h}_{\mathrm{m}}$ matrix in Refs. [1,2] as well as Eqs. (5) and (6) in Ref. [3]. Section 5 shows the effect of the improved misalignment equations due to the scan axes orthogonality angle $\mathrm{O}_{\mathrm{m}}$ can be up to $0.2 \mathrm{O}_{\mathrm{m}}$ on image navigation and up to $0.3 \mathrm{O}_{\mathrm{m}}$ on within frame registration for instruments like those used in GOES I-M [4] and MTSAT-1R [5]. Section 5 also compares the improved misalignment equations to the Parametric Systematic Error Correction (ParSEC) equations of Refs. [6,7]. Sections 6 and 7 derive the misalignment equations for two mirror instruments and compare it to the improved single mirror misalignment equations.

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### 1.1 Reference Frames Definitions

The following reference frames from Ref. [1] are relevant to the discussion in this paper.

## LOS Reference Frame (LRF)

This frame represents nominal Line of Sight (LOS) vector components. It is attached to the ideal instrument nadir position with no misalignments. The scan angles ( $\mathrm{E}_{\mathrm{LRF}}, \mathrm{N}_{\mathrm{LRF}}$ ) are positive East and North, where $\mathrm{N}_{\text {LRF }}$ is a rotation about $\mathrm{X}_{\text {LRF }}$ axis and $\mathrm{E}_{\text {LRF }}$ is a rotation about the rotated Y -axis.

## Instrument Internal Reference Frame (IIRF)

This frame is misaligned relative to LRF. It is attached near the instrument mounting frame to spacecraft. The ( $\mathrm{E}_{\text {IIRF }}, \mathrm{N}_{\text {IIRF }}$ ) are positive East and North, where $\mathrm{N}_{\text {IIRF }}$ is a rotation about $X_{\text {IIRF }}$ axis and $\mathrm{E}_{\text {IIRF }}$ is a rotation about the rotated Y -axis. Misalignments produced by thermoelastic deformation and biases prevent IIRF axes to be ideally parallel to LRF axes. Attitude Control Frame (ACF)

This frame represents spacecraft control system. It is attached to spacecraft center of gravity. Misalignments produced by thermoelastic deformation and biases prevent ACF axes to be ideally parallel to the IIRF axes. ACF is rotated relative to IIRF by the (roll, pitch, yaw) attitude correction angles ( $\phi_{\text {corr }}, \theta_{\text {corr }}, \psi_{\text {corr }}$ ).

## 2 Single Mirror Optical Path without Misalignments

Although photons travel from Earth and Stars to the FPM detectors, analysis of pointing errors is simpler if the ray path is assumed to originate at the detector. The simplified Fig. 1


Fig. 1 Relation of Reflected Optical Path to Incident Optical Path
uses this approach to show the relation of the reflected optical path (represented by unit vector $\widehat{\mathrm{R}}$ ) to the incident optical path (represented by the unit vector $\hat{I}$ ) that emanates from the center $\mathrm{C}_{\mathrm{I}}$ of FPM image $\left(\mathrm{FPM}_{\mathrm{I}}\right)$ at the telescope port near the scanner mirror. The ( $\mathrm{X}_{\text {IIRF }}$, $\mathrm{Y}_{\text {IIRF, }} \mathrm{Z}_{\text {IIRF }}$ ) axes shown in Fig. 1 coordinate system axes are defined in Sect. 1.1 and $\widehat{R}$ can be geometrically visualized using Fig. 2. Note that ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ) axes are the same as $\left(\mathrm{X}_{\mathrm{LRF}}, \mathrm{Y}_{\mathrm{LRF}}, \mathrm{Z}_{\mathrm{LRF}}\right)$ axes when misalignments $=0$. Note also that for inverted instruments (i.e., rotated by $180^{\circ}$ around Z -axis), ( $\mathrm{E}, \mathrm{N}$ ) are positive (West, South) instead of (East, North) and, therefore, ( $\mathrm{E}, \mathrm{N}$ ) should be replaced by $-(\mathrm{E}, \mathrm{N})$ in the final equations for $(E, N)$ to represent (East, North) angles.


Fig. 2 Geometric Visualization of LOS Projection on FOR

### 2.1 Instrument Gimbal Angles

In Figs. 1 and $3,(\mathrm{e}, \mathrm{n})$ are rotations about $\left(\mathrm{Y}_{\text {IIRF }}, \mathrm{X}_{\text {IIRF }}\right)$ axes. The incident unit vector I is nominally along the $X_{\text {IIRF }}$ axis and the $\mathrm{FPM}_{\mathrm{I}}$ is nominally in the ( $\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ) plane. In this case, when the scanner mirror is at its home (or nadir) position (i.e., $\mathrm{e}=\mathrm{n}=0$ ), the reflected unit vector $\widehat{\mathrm{R}}$ is along the $\mathrm{Z}_{\text {IIRF }}$ and the reflected $\mathrm{FPM}_{\mathrm{R}}$ is in the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}$ ) Plane. Fig. 3 shows that the relation of the optical angle $E$ to the mechanical inner gimbal angle e is $E=2$ e based on Snell's law. Note that the relation of the optical angle N to the mechanical outer gimbal angle n is $\mathrm{N}=\mathrm{n}$. This is because the outer gimbal axis is parallel to the $\mathrm{X}_{\text {IIRF }}$ axis. Therefore, the mirror normal would rotate such that a rotation n about the outer gimbal axis would only shift LOS by an angle $\mathrm{N}=\mathrm{n}$ in the north-south direction. To compute the ray vector from the $\mathrm{FPM}_{\mathrm{I}}$ to $\mathrm{FPM}_{\mathrm{R}}$ in Fig. 1, the normal to the scan mirror surface must be known.

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Fig. 3 Relation of Optical Angles (E, N) to Mechanical Angles (e, n)
Figure 3 shows that in the scan home (nadir) position, the mirror normal $\hat{\eta}_{0}$ has equal $Z_{\text {IRF }}$ and $-\mathrm{X}_{\text {IIRF }}$ components and a zero $\mathrm{Y}_{\text {IIRF }}$ component in the IIRF coordinate systems. This leads to:

$$
\hat{\eta}_{0}=\frac{1}{\sqrt{2}}\left[\begin{array}{lll}
-1 & 0 & 1 \tag{1}
\end{array}\right]^{T}
$$

The unit normal $\hat{\eta}$ is obtained using the following equation (see Ref. [8], Sect. 12.1):

$$
\hat{\eta}=\left[\begin{array}{ccc}
1 & 0 & 0  \tag{2}\\
0 & C_{n} & -S_{n} \\
0 & S_{n} & C_{n}
\end{array}\right] \hat{\eta}_{e}
$$

Where $C_{x}=\operatorname{Cos} x, S_{x}=\operatorname{Sin} x, T_{x}=\operatorname{Tan} x$ are used throughout this paper.
$\hat{\eta}_{e}$ is the mirror normal after the scanner inner gimbal angle rotated by angle e and can be obtained from Eq. (A.4) and Fig. A with ( $\overrightarrow{\mathrm{A}}, \overrightarrow{\mathrm{B}}$ ) replaced by $\left(\hat{\eta}_{0}, \hat{\eta}_{e}\right)$ :

$$
\begin{equation*}
\hat{\eta}_{\mathrm{e}}=\hat{\eta}_{0} \mathrm{C}_{\mathrm{e}}+\widehat{\mathrm{G}}_{\mathrm{e}}\left(\widehat{\mathrm{G}}_{\mathrm{e}} \bullet \hat{\eta}_{0}\right)\left(1-\mathrm{C}_{\mathrm{e}}\right)+\left(\widehat{\mathrm{G}}_{\mathrm{e}} \otimes \hat{\eta}_{0}\right) \mathrm{S}_{\mathrm{e}} \tag{3.1}
\end{equation*}
$$

When the mirror is at the nominal nadir position, the inner gimbal axis of rotation $\widehat{\mathrm{G}}_{\mathrm{e}}$ is along the $\mathrm{Y}_{\text {IIRF }}$ axis and the mirror normal $\hat{\eta}_{0}$ is given by Eq. (1). This leads to:

$$
\widehat{\mathrm{G}}_{\mathrm{e}}=\left[\begin{array}{lll}
0 & 1 & 0
\end{array}\right]^{\mathrm{T}}, \widehat{\mathrm{G}}_{\mathrm{e}} \bullet \hat{\eta}_{0}=0, \widehat{\mathrm{G}}_{\mathrm{e}} \otimes \hat{\eta}_{0}=\frac{1}{\sqrt{2}}\left[\begin{array}{lll}
1 & 0 & 1 \tag{3.2}
\end{array}\right]^{\mathrm{T}}
$$

Substituting Eqs. (1) and (3.2) in Eq. (3.1) and the resulting equation in Eq. (2), we get:

$$
\hat{\eta}_{\mathrm{e}}=\frac{1}{\sqrt{2}}\left[\begin{array}{lll}
-\mathrm{X}_{\mathrm{e}} & 0 & \mathrm{Y}_{\mathrm{e}} \tag{4.1}
\end{array}\right]^{\mathrm{T}}, \hat{\eta}=\frac{1}{\sqrt{2}}\left[-\mathrm{X}_{\mathrm{e}} \quad \vdots-\mathrm{S}_{\mathrm{n}} \mathrm{Y}_{\mathrm{e}} \quad \vdots \quad \mathrm{C}_{\mathrm{n}} \mathrm{Y}_{\mathrm{e}}\right]^{\mathrm{T}}
$$

Where

$$
\begin{equation*}
\mathrm{X}_{\mathrm{e}}=\mathrm{C}_{\mathrm{e}}-\mathrm{S}_{\mathrm{e}}=\left(1-\mathrm{S}_{\mathrm{E}}\right)^{1 / 2}, \mathrm{Y}_{\mathrm{e}}=\mathrm{C}_{\mathrm{e}}+\mathrm{S}_{\mathrm{e}}=\left(1+\mathrm{S}_{\mathrm{E}}\right)^{1 / 2} \tag{4.2}
\end{equation*}
$$

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### 2.2 Incident and Reflected Beams Relationship

Figure 4 shows the relationship between mirror normal, incident and reflected beams. Note that according to Snell's Law, the incident and reflected beams are geometrically maintained in a plane perpendicular to the mirror surface such that the incident and reflected beams have equal angles relative to the mirror normal. In this case, the relationship between the reflected beam, incident beam, and mirror normal is given by the Householder transformation:

$$
\begin{equation*}
\widehat{R}=\hat{I}-2(\hat{\eta} \bullet \hat{I}) \hat{\eta} \tag{5.1}
\end{equation*}
$$

Where $\hat{\eta}$ is given by Eq. (4.1) and $\hat{I}$ is a unit vector along the $X_{\text {IIRF }}$ axis. This leads to:

$$
\hat{\eta}=\frac{1}{\sqrt{2}}\left[\begin{array}{c}
-X_{e}  \tag{5.2}\\
-S_{n} Y_{e} \\
C_{n} Y_{e}
\end{array}\right], \hat{I}=\left[\begin{array}{l}
1 \\
0 \\
0
\end{array}\right], \widehat{R}=\left[\begin{array}{c}
1-X_{e}^{2} \\
-S_{n} X_{e} Y_{e} \\
C_{n} X_{e} Y_{e}
\end{array}\right]=\left[\begin{array}{c}
S_{E} \\
-S_{N} C_{E} \\
C_{N} C_{E}
\end{array}\right]
$$



Fig. 4 Relations between Mirror Normal, Incident and Reflected Beams

### 2.3 Off-Center Detector Image Reflection

The off-center detector image reflection can be determined using Eq. (5.1) with the incident unit vector Î changed to represent a point off the center $C_{I}$ of the $\mathrm{FPM}_{I}$ image in Fig. 1. Figure 5 shows the case when the point $\mathrm{P}_{\mathrm{I}}$ is at $\left(\mathrm{Y}_{\mathrm{IIRF}}, \mathrm{Z}_{\mathrm{IIRF}}\right)=(\mathrm{b},-\mathrm{a})$ position. In this case, the $\left(\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)$ components of the incident unit vector $\hat{I}$ are $(-\mathrm{b}, \mathrm{a})$ and

$$
\hat{I}=\left[\begin{array}{lll}
c & -b & a \tag{6}
\end{array}\right]^{T}, c=\sqrt{1-a^{2}-b^{2}}
$$



Fig. 5 Mirror Reflection Effect on FPM Image Rotation
Now substituting Eqs. (4.1), (4.2), and (6) in Eq. (5.1), we get $\widehat{\mathrm{R}}$ components along ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ) axes:

$$
\widehat{\mathrm{R}}=\left[\begin{array}{c}
\widehat{\mathrm{R}}_{\mathrm{X}}  \tag{7.1}\\
\widehat{\mathrm{R}}_{\mathrm{Y}} \\
\widehat{\mathrm{R}}_{\mathrm{Z}}
\end{array}\right]=\mathrm{c}\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}} \\
-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}} \\
\mathrm{C}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]+\left[\begin{array}{c}
\mathrm{AC}_{\mathrm{E}} \\
\mathrm{AS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{BC}_{\mathrm{N}} \\
-\mathrm{AC}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{BS}_{\mathrm{N}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}_{\mathrm{LRF}}} \\
-\mathrm{S}_{\mathrm{N}_{\mathrm{LRF}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}} \\
\mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}
\end{array}\right]
$$

Where,

$$
\begin{gather*}
{\left[\begin{array}{c}
E_{\mathrm{LRF}} \\
\mathrm{~N}_{\mathrm{LRF}}
\end{array}\right]=\left[\begin{array}{c}
\operatorname{Sin}^{-1}\left(\mathrm{cS}_{\mathrm{E}}+\mathrm{AC}_{\mathrm{E}}\right) \\
\operatorname{Tan}^{-1}\left(\frac{\mathrm{cS}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}-\mathrm{AS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}+\mathrm{BC}_{\mathrm{N}}}{\mathrm{cC}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}-\mathrm{AC}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{BS}_{\mathrm{N}}}\right]
\end{array}\right] \equiv\left[\begin{array}{c}
\mathrm{E}_{\text {IIRF }} \\
\mathrm{N}_{\text {IIRF }}
\end{array}\right] \text { with no misalignments }}  \tag{7.2}\\
\mathrm{A}=\mathrm{a} \mathrm{C}_{\mathrm{N}}+\mathrm{bS}_{\mathrm{N}}, \mathrm{~B}=\mathrm{bC}_{\mathrm{N}}-\mathrm{aS} \mathrm{~S}_{\mathrm{N}}  \tag{7.3}\\
\left(\mathrm{X}_{\mathrm{LRF}}, \mathrm{Y}_{\mathrm{LRF}}, \mathrm{Z}_{\mathrm{LRF}}\right) \equiv\left(\mathrm{X}_{\mathrm{IIRF}}, \mathrm{Y}_{\mathrm{IIRF}}, \mathrm{Z}_{\mathrm{IIRF}}\right) \tag{7.4}
\end{gather*}
$$

In view of Fig. 5, (A, B) represent the (a, b) components rotated about the $\mathrm{FPM}_{\mathrm{R}}$ center $\left(S_{E},-S_{N} C_{E}\right)$ by the NS pointing angle $N$. Also, the point $P_{R}$ deviation $\left(\Delta R_{X}, \Delta R_{Y}\right)$ from the reflected $F P M_{R}$ center can be obtained from Eq. (7.1) as follows:

$$
\left[\begin{array}{c}
\Delta \widehat{\mathrm{R}}_{\mathrm{X}}  \tag{8}\\
\Delta \widehat{\mathrm{R}}_{\mathrm{Y}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}_{\mathrm{LRF}}} \\
-\mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{E}_{\mathrm{E}_{\mathrm{LRF}}}
\end{array}\right]-\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}} \\
-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]=(\mathrm{c}-1)\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}} \\
-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]+\left[\begin{array}{c}
\mathrm{AC}_{\mathrm{E}} \\
\mathrm{AS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{BC}_{\mathrm{N}}
\end{array}\right]
$$

where, $\left(E_{\text {LRF }}, N_{\text {LRF }}\right)=\left(E_{\text {IIRF }}, N_{\text {IIRF }}\right)$ are the detector (East, North) pointing angles to the point $P_{R}$ and $(E, N)$ are the Instrument LOS (East, North) scan angles [i.e., $=(2 \mathrm{e}, \mathrm{n})$, where $(\mathrm{e}, \mathrm{n})$ are the corresponding gimbal angles]. Note that $\left(\mathrm{S}_{\mathrm{E}},-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}\right)$ are the components of the reflection of FPM center $\mathrm{C}_{I}$ on the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}$ ) plane and is defined as the FPM LOS as shown in Fig. 2.

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Now, the deviation in the $P_{R}$ pointing angles $\left(\mathrm{E}_{\mathrm{LRF}}, \mathrm{N}_{\mathrm{LRF}}\right)$ from the FPM LOS pointing angle $(E, N)$ can be obtained by substituting $\left(E_{\text {LRF }}, N_{\text {LRF }}\right)=(E, N)+(\Delta E, \Delta N)$ in Eq. (8). Using $C_{x+\Delta x}=C_{x}-\Delta x S_{x}$, and $S_{x+\Delta x}=S_{x}+\Delta x C_{x}$ and ignoring the higher order terms in $(\Delta \mathrm{E}, \Delta \mathrm{N}, \mathrm{a}, \mathrm{b})$, we get:

$$
\begin{align*}
& {\left[\begin{array}{l}
\Delta \widehat{R}_{\mathrm{X}} \\
\Delta \widehat{\mathrm{R}}_{\mathrm{Y}}
\end{array}\right]=\left[\begin{array}{c}
\Delta \mathrm{EC}_{\mathrm{E}} \\
-\Delta \mathrm{NC}_{N} \mathrm{C}_{\mathrm{E}}+\Delta \mathrm{ES}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}
\end{array}\right] \cong\left[\begin{array}{c}
\mathrm{AC}_{\mathrm{E}} \\
\mathrm{AS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{BC}_{N}
\end{array}\right]}  \tag{9.1}\\
& (\Delta \mathrm{E}, \Delta \mathrm{~N}) \cong\left(\mathrm{A}, \mathrm{~B} / \mathrm{C}_{\mathrm{E}}\right) \text { and }\left(\mathrm{E}_{\mathrm{LRF}}, \mathrm{~N}_{\mathrm{LRF}}\right) \cong(\mathrm{E}, \mathrm{~N})+\left(\mathrm{A}, \mathrm{~B} / \mathrm{C}_{\mathrm{E}}\right) \tag{9.2}
\end{align*}
$$

It is important to point out that the nonlinear terms are ignored in Eq. (9.1) because the purpose of this paper is to determine the misalignment effects which is assumed to be $<$ $1000 \mu \mathrm{rad}$. In this case, assuming an $\operatorname{FPM}(\mathrm{D} 1, \mathrm{D} 2)=\left(2^{\circ}, 1^{\circ}\right)$ leads to:

$$
\begin{align*}
& |\mathrm{a}| \leq \mathrm{D} 1 / 2=1^{\circ}=0.0175 \mathrm{rad} \Rightarrow \mathrm{a}^{2}=0.00031 \mathrm{rad}  \tag{10.1}\\
& |\mathrm{~b}| \leq \mathrm{D} 2 / 2=0.5^{\circ}=0.0087 \mathrm{rad} \Rightarrow \mathrm{~b}^{2}=0.00007 \mathrm{rad} \tag{10.2}
\end{align*}
$$

and when the above $(\mathrm{a}, \mathrm{b})$ values are multiplied by a misalignment $\mathrm{m}=1000 \mu \mathrm{rad}$, we get:
$\mathrm{mx}|\mathrm{a}|=17.5 \mu \mathrm{rad} \Rightarrow \mathrm{mx} \mathrm{a}^{2}=0.31 \mu \mathrm{rad}, \mathrm{mx}|\mathrm{b}|=8.7 \mu \mathrm{rad} \Rightarrow \mathrm{mx} \mathrm{b}^{2}=0.07 \mu \mathrm{rad}$
Therefore, the linear effect is small but significant and the nonlinear contribution are negligible. Note that, in view of Fig. 5 and Eq. (9.2), the mirror reflects a $P_{I}$ detector south in the FPM to a $P_{R}$ point north on Earth, rotates the FPM image by the NS pointing angle N and scales its $\Delta \mathrm{N}$ deviation by a factor of $\mathrm{C}_{\mathrm{E}}$ in the $\mathrm{Y}_{\text {IIRF }}$ direction. Note also that Tapered Elevation Scan (TES) along $X_{R}$ direction in Fig. 5 was used in MTSAT-1R to avoid coverage gaps due to FPM reflected image rotation (see Figs. 6 and 7 in Ref. [5]).

## 3 Single Mirror Optical Path with Misalignments

Even though the best possible alignment techniques and procedures are used, slight misalignment would still exist due to manufacturing tolerances and on-orbit thermal variation within the Instrument optical elements shown in Fig. 1. The following two subsections determine the effect of FPM misalignments relative to scanner assembly and orthogonality misalignments within scanner assembly on optical path as follows:

- FPM center and axes misalignment relative to the scanner assembly represented in

Sect. 3.1 by small shift ( $\mathrm{m}_{\mathrm{fl}}, \mathrm{m}_{\mathrm{f} 2}$ ) and small rotation $\mathrm{m}_{\mathrm{f} 3}$ relative to ( $\mathrm{X}_{\text {IIRF, }}, \mathrm{Y}_{\text {IIRF, }} \mathrm{Z}_{\text {IIRF }}$ ).

- Mirror normal orthogonality misalignment relative to the inner gimbal axis represented in Sect. 3.2 by small rotations ( $\mathrm{m}_{\mathfrak{\eta} 1}, \mathrm{~m}_{\mathfrak{\eta} 2}, \mathrm{~m}_{\mathfrak{\eta} 3}$ ) about ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ).
- Inner gimbal axis orthogonality misalignment relative to the outer gimbal axis represented in Sect. 3.2 by small rotations ( $\mathrm{m}_{\mathrm{e} 1}, \mathrm{~m}_{\mathrm{e} 2}, \mathrm{~m}_{\mathrm{e} 3}$ ) about ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ).
Note that the outer gimbal axis orthogonality misalignment does not need to be analyzed. This is because an outer gimbal axis orthogonality misalignment effect is equivalent to an inner gimbal axis orthogonality misalignment plus (roll, pitch yaw) attitude correction ( $\phi_{\text {corr }}, \theta_{\text {corr }}, \psi_{\text {corr }}$ ). Note also that because the above three groups of misalignments are


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small and independent of each other, their effect on pointing can be obtained separately based on the linear systems superposition principle and their cumulative effect is then obtained by adding their separate effects. This is done in Sect. 4.

### 3.1 FPM Misalignments to Scanner Assembly

Figure 6 shows the effect of $\mathrm{FPM}_{\mathrm{I}}$ misalignment relative to its nominal position shown in Fig. 5. Note that the cumulative effect of various optical elements misalignments can be represented by a shift of the $\mathrm{FPM}_{\mathrm{I}}$ center $\mathrm{C}_{\mathrm{I}}$ by $\left(\mathrm{m}_{\mathrm{fl}}, \mathrm{m}_{\mathrm{f} 2}\right)$ relative to the nominal position and a rotation angle $\mathrm{m}_{\mathrm{f} 3}$ about the $\mathrm{X}_{\text {IIRF }}$ axis as shown on the left side of Fig. 6. The misalignment effect on the reflected $\mathrm{FPM}_{\mathrm{R}}$ can be obtained following similar steps to that used in the derivation of Eqs. (6) to (9) with the components (a, b) adjusted to include the misalignment effects shown in Fig. 6. Keeping only linear terms in $\left(\mathrm{m}_{\mathrm{fl}}, \mathrm{m}_{\mathrm{f} 2}\right.$, $\mathrm{m}_{\mathrm{f}}$ ) leads to:

$$
\begin{align*}
& \mathrm{a}^{\prime}=\mathrm{m}_{\mathrm{fl}}+\mathrm{aC}_{\mathrm{mf3}}+\mathrm{bS}_{\mathrm{mf} 3} \cong \mathrm{~m}_{\mathrm{fl}}+\mathrm{a}+\mathrm{b}_{\mathrm{f} 3}  \tag{11.1}\\
& \mathrm{~b}^{\prime}=\mathrm{m}_{\mathrm{f} 2}+\mathrm{bC} \mathrm{C}_{\mathrm{mf} 3}-\mathrm{aS}_{\mathrm{mf} 3} \cong \mathrm{~m}_{\mathrm{f} 2}+\mathrm{b}-\mathrm{am}_{\mathrm{f} 3} \tag{11.2}
\end{align*}
$$



Fig. 6 Instrument Misalignments Effect on the Incident and Reflected FPM
Substituting Eqs. (11.1) and (11.2) in Eq. (7.3), we get:

$$
\begin{align*}
& \mathrm{A}^{\prime}=\mathrm{a}^{\prime} \mathrm{C}_{\mathrm{N}}+\mathrm{b}^{\prime} \mathrm{S}_{\mathrm{N}}=\mathrm{A}+\mathrm{m}_{\mathrm{f} 1} \mathrm{C}_{\mathrm{N}}+\mathrm{m}_{\mathrm{f} 2} \mathrm{~S}_{\mathrm{N}}+\mathrm{B} \mathrm{~m}_{\mathrm{f} 3}  \tag{12.1}\\
& \mathrm{~B}^{\prime}=\mathrm{b}^{\prime} \mathrm{C}_{\mathrm{N}}-\mathrm{a}^{\prime} \mathrm{S}_{\mathrm{N}}=\mathrm{B}+\mathrm{m}_{\mathrm{f} 2} \mathrm{C}_{\mathrm{N}}-\mathrm{m}_{\mathrm{f} 1} \mathrm{~S}_{\mathrm{N}}-\mathrm{A} \mathrm{~m}_{\mathrm{f} 3} \tag{12.2}
\end{align*}
$$

Note that Eqs. (12.1) and (12.2) represent the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}$ ) components of the point $\mathrm{P}_{\mathrm{R}}$ relative to the FPM LOS. These can be visualized using the right side of Figs. 5 and 6 which are simply a rotation of the figure on the left side by the angle N about a line perpendicular to FPM plane. Substituting Eqs. (12.1) and (12.2) in Eq. (9.2), we get:

$$
\begin{gather*}
\Delta \mathrm{E}=\mathrm{A}^{\prime}=\mathrm{A}-\Delta \mathrm{E}_{\mathrm{mf}}, \Delta \mathrm{NC}_{\mathrm{E}}=\mathrm{B}^{\prime}=\mathrm{B}-\Delta \mathrm{N}_{\mathrm{mf}} \mathrm{C}_{\mathrm{E}}  \tag{13.1}\\
\Delta \mathrm{E}_{\mathrm{mf}}=-\mathrm{m}_{\mathrm{f} 1} \mathrm{C}_{\mathrm{N}}-\mathrm{m}_{\mathrm{f} 2} \mathrm{~S}_{\mathrm{N}}-\mathrm{Bm}_{\mathrm{f} 3}, \Delta \mathrm{~N}_{\mathrm{mf}} \mathrm{C}_{\mathrm{E}}=-\mathrm{m}_{\mathrm{f} 2} \mathrm{C}_{\mathrm{N}}+\mathrm{m}_{\mathrm{f} 1} \mathrm{~S}_{\mathrm{N}}+\mathrm{Am} \mathrm{~m}_{\mathrm{f} 3} \tag{13.2}
\end{gather*}
$$

### 3.2 Scanner Assembly Orthogonality Misalignments

Manufacturing tolerances and thermal distortion within the scanner assembly could lead to a mirror normal that is not orthogonal to the scanner inner gimbal axis (assumed to be orthogonal in Fig. 3). This can be represented by small $\left(m_{\eta 1}, m_{\eta_{2}}, m_{\eta 3}\right)$ rotations of the unit vector $\hat{\eta}_{0}$ of Eq. (1) about the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ) axes. In this case, the perturbed unit vector $\hat{\eta}_{0}^{\prime}$ can be obtained using the transformation $C_{m \eta}$ given by Eqs. (12-22) to (12-24a) in Ref. [8]

$$
\hat{\eta}_{0}^{\prime}=C_{m \eta} \hat{\eta}_{0}, C_{m \eta} \cong\left[\begin{array}{ccc}
1 & \mathrm{~m}_{\eta 3} & -\mathrm{m}_{\eta 2}  \tag{14}\\
-\mathrm{m}_{\mathrm{\eta} 3} & 1 & \mathrm{~m}_{\eta 1} \\
\mathrm{~m}_{\mathrm{\eta} 2} & -\mathrm{m}_{\eta 1} & 1
\end{array}\right]
$$

Note that $\left(m_{\eta 1}, m_{\eta 2}, m_{\eta 3}\right)$ expected to be $<1000 \mu \mathrm{rad}, 3-\sigma$, linear approximations $\operatorname{Sin} \alpha=$ $\alpha$ and $\operatorname{Cos} \alpha=1$ used to obtain Eq. (14) would lead to errors $<1.7 \times 10^{-4} \mu$ rad for $\operatorname{Sin} \alpha$, and $<0.5 \mu \mathrm{rad}$ for $\operatorname{Cos} \alpha$ which are negligible. Substituting Eq. (1) in Eq. (14), we get:

$$
\begin{equation*}
\hat{\eta}_{0}^{\prime}=\frac{1}{\sqrt{2}}\left[-\left(1+\mathrm{m}_{\mathfrak{\eta} 2}\right): \mathrm{m}_{\eta 1}+\mathrm{m}_{\eta_{3}} \vdots 1-\mathrm{m}_{\mathfrak{\eta} 2}\right]^{\mathrm{T}} \tag{15}
\end{equation*}
$$

Similarly, manufacturing tolerances and thermal distortion within the scanner assembly could lead to an inner gimbal axis that is not orthogonal to the outer gimbal axis (assumed to be orthogonal in Fig. 3). This can be represented by small $\left(m_{e 1}, m_{e 2}, m_{e 3}\right)$ rotations of the unit vector $\widehat{\mathrm{G}}_{\mathrm{e}}$ of Eq. (3.2) about the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF, }}, \mathrm{Z}_{\text {IIRF }}$ ) axes. In this case, the perturbed unit vector $\widehat{\mathrm{G}}_{\mathrm{e}}^{\prime}$ along the misaligned inner gimbal axis can be obtained from $\widehat{\mathrm{G}}_{\mathrm{e}}$ using the transformation $\mathrm{C}_{\text {me }}$ given by Eqs. (12-22) to (12-24a) in Ref. [8]

$$
\widehat{\mathrm{G}}_{\mathrm{e}}^{\prime}=\mathrm{C}_{\mathrm{me}} \widehat{\mathrm{G}}_{\mathrm{e}}=\mathrm{C}_{\mathrm{me}}\left[\begin{array}{l}
0  \tag{16}\\
1 \\
0
\end{array}\right], \mathrm{C}_{\mathrm{me}} \cong\left[\begin{array}{ccc}
1 & \mathrm{~m}_{\mathrm{e} 3} & -\mathrm{m}_{\mathrm{e} 2} \\
-\mathrm{m}_{\mathrm{e} 3} & 1 & \mathrm{~m}_{\mathrm{e} 1} \\
\mathrm{~m}_{\mathrm{e} 2} & -\mathrm{m}_{\mathrm{e} 1} & 1
\end{array}\right], \widehat{\mathrm{G}}_{\mathrm{e}}^{\prime}=\left[\begin{array}{c}
\mathrm{m}_{\mathrm{e} 3} \\
1 \\
-\mathrm{m}_{\mathrm{e} 1}
\end{array}\right]
$$

Substituting Eqs. (15) and (16) in Eq. (3.1) and ignoring nonlinear misalignment terms, we get:

$$
\hat{\eta}_{\mathrm{e}}=\hat{\eta}_{0}^{\prime} \mathrm{C}_{\mathrm{e}}+\widehat{\mathrm{G}}_{\mathrm{e}}^{\prime}\left(\widehat{\mathrm{G}}_{\mathrm{e}}^{\prime} \bullet \hat{\eta}_{0}^{\prime}\right)\left(1-\mathrm{C}_{\mathrm{e}}\right)+\left(\widehat{\mathrm{G}}_{\mathrm{e}}^{\prime} \otimes \hat{\eta}_{0}^{\prime}\right) \mathrm{S}_{\mathrm{e}}=\frac{1}{\sqrt{2}}\left[\begin{array}{c}
-\mathrm{X}_{\mathrm{e}}+\mathrm{M}_{1}  \tag{17}\\
\mathrm{M}_{2} \\
\mathrm{Y}_{\mathrm{e}}+\mathrm{M}_{3}
\end{array}\right]
$$

Where $X_{e}$ and $Y_{e}$ are given by Eq. (4.2), and

$$
\begin{equation*}
M_{1}=-m_{\eta 2} Y_{e}, M_{2}=m_{\eta 1}+m_{\eta 3}-m_{e 1}-m_{e 3}+m_{e 1} Y_{e}+m_{e 3} X_{e}, M_{3}=-m_{\eta 2} X_{e} \tag{18}
\end{equation*}
$$

Substituting Eq. (17) in Eq. (2), we get:

$$
\hat{\eta}=\frac{1}{\sqrt{2}}\left[\begin{array}{c}
-X_{e}+M_{1}  \tag{19}\\
-Y_{e} S_{n}+M_{2} C_{n}-M_{3} S_{n} \\
Y_{e} C_{n}+M_{2} S_{n}+M_{3} C_{n}
\end{array}\right]
$$

Substituting Eqs. (6) and (19) in Eq. (5.1) and using Eqs. (7.1) and (7.3), we get: $2(\hat{\eta} \cdot \stackrel{I}{)})=\sqrt{2}\left[\left(-X_{e}+M_{1}\right) c+\left(Y_{e}+M_{3}\right) A-M_{2} B\right]$

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$$
\begin{align*}
& {\left[\begin{array}{l}
\widehat{\mathrm{R}}_{\mathrm{X}} \\
\widehat{\mathrm{R}}_{\mathrm{Y}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}_{\text {LRF }}} \\
-\mathrm{S}_{\mathrm{N}_{L R F}} \mathrm{C}_{\mathrm{E}_{\text {LRF }}}
\end{array}\right]+\left[\begin{array}{c}
\Delta \widehat{\mathrm{R}}_{\mathrm{X}} \\
\Delta \widehat{\mathrm{R}}_{\mathrm{Y}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}_{\text {IIRF }}} \\
-\mathrm{S}_{\mathrm{N}_{\text {IIRF }} \mathrm{C}_{\mathrm{E}_{\text {IIRF }}}}
\end{array}\right]}  \tag{20.2}\\
& {\left[\begin{array}{c}
\Delta \widehat{\mathrm{R}}_{\mathrm{X}} \\
\Delta \widehat{\mathrm{R}}_{\mathrm{Y}} \mathrm{X}_{\mathrm{e}}+\left(\mathrm{M}_{3} \mathrm{X}_{\mathrm{e}}-\mathrm{M}_{1} \mathrm{Y}_{\mathrm{e}}\right) \mathrm{A}-\mathrm{M}_{2} \mathrm{X}_{\mathrm{e}} \mathrm{~B}
\end{array}\right]=\left[\begin{array}{c} 
\\
\mathrm{X}_{\mathrm{e}}\left(\mathrm{M}_{2} \mathrm{C}_{\mathrm{n}}-\mathrm{M}_{3} \mathrm{~S}_{\mathrm{n}}\right)+\mathrm{Y}_{\mathrm{e}} \mathrm{~S}_{\mathrm{n}} \mathrm{M}_{1}-A Y_{\mathrm{e}}\left(\mathrm{M}_{2} \mathrm{C}_{\mathrm{n}}-2 \mathrm{M}_{3} \mathrm{~S}_{\mathrm{n}}\right)-B Y_{\mathrm{e}} \mathrm{M}_{2} \mathrm{~S}_{\mathrm{n}}
\end{array}\right]} \tag{20.3}
\end{align*}
$$

Using REDUCE algebraic manipulation program [9] for substituting Eqs. (4.2) and (18) in Eq. (20.3), separating the terms containing $\mathrm{AS}_{\alpha}$ and $\mathrm{BS}_{\alpha}$ as modelling errors, and ignoring $\mathrm{AS}_{\alpha}^{2}$ and $\mathrm{BS}_{\alpha}^{2}$ terms lead to:

$$
\begin{align*}
& \Delta \widehat{R}_{X}=-2 m_{\eta 2} C_{E}-\left(m_{\eta 1}+m_{\eta 3}\right) B+\Delta R_{X e}  \tag{21.1}\\
& \Delta \widehat{R}_{Y}=-2 m_{\eta 2} S_{N} S_{E}+\left(m_{\eta 1}+m_{\eta 3}-m_{e 1}-m_{e 3}\right)\left(1-S_{E}\right)^{1 / 2} C_{N} \\
& +m_{e 1} C_{E} C_{N}+m_{e 3}\left(1-S_{E}\right) C_{N}-\left(m_{\eta 1}+m_{\eta 3}\right) A+\Delta R_{Y e}  \tag{21.2}\\
& \Delta \mathrm{R}_{\mathrm{Xe}}=2 \mathrm{~m}_{\eta 2} \mathrm{AS}_{\mathrm{E}}-\mathrm{m}_{\mathrm{Y} 1} \mathrm{BS}_{\mathrm{E}}  \tag{21.3}\\
& \Delta R_{Y e}=-\left(m_{Y 1}+m_{\eta 1}+m_{\eta 3}\right) A S_{E}-2 m_{\eta 2} A S_{N}-\left(m_{\eta 1}+m_{\eta 3}\right) B S_{N}
\end{align*}
$$

Where,

$$
\begin{equation*}
\mathrm{m}_{\mathrm{Y} 1}=-0.5\left(\mathrm{~m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}-\mathrm{m}_{\mathrm{e} 1}+\mathrm{m}_{\mathrm{e} 3}\right) \tag{21.5}
\end{equation*}
$$

Note that the terms $\mathrm{AS}_{\alpha}$ and $\mathrm{BS}_{\alpha}$ when multiplied by $1000 \mu \mathrm{rad}$ misalignment are very small and, therefore, are considered as modelling error. If they are found to be significant they can then be added as described in Sect. 4 . Note also that $\left(1-\mathrm{S}_{\mathrm{E}}\right)^{1 / 2} \approx\left(1.5-\mathrm{S}_{\mathrm{E}}+0.5 \mathrm{C}_{\mathrm{E}}\right) / 2$. This leads to:
$\Delta \widehat{R}_{Y}=-2 m_{\eta 2} S_{N} S_{E}+\left(m_{Y 0}+m_{Y 1} S_{E}+m_{Y 2} C_{E}\right) C_{N}-\left(m_{\eta 1}+m_{\eta 3}\right) A+\Delta R_{Y e}$
Where,

$$
\begin{align*}
& \mathrm{m}_{\mathrm{Y} 0}=0.75\left(\mathrm{~m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}-\mathrm{m}_{\mathrm{e} 1}\right)+0.25 \mathrm{~m}_{\mathrm{e} 3}  \tag{22.2}\\
& \mathrm{~m}_{\mathrm{Y} 2}=0.25\left(\mathrm{~m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}+3 \mathrm{~m}_{\mathrm{e} 1}-\mathrm{m}_{\mathrm{e} 3}\right)
\end{align*}
$$

Now, substituting $\left(\mathrm{E}_{\text {IIRF }}, \mathrm{N}_{\text {IIRF }}\right)=\left(\mathrm{E}_{\text {LRF }}, \mathrm{N}_{\text {LRF }}\right)-\left(\Delta \mathrm{E}_{\text {mo }}, \Delta \mathrm{N}_{\text {mo }}\right)$ in Eq. (20.2), where, $\left(\Delta \mathrm{E}_{\mathrm{mo}}, \Delta \mathrm{N}_{\mathrm{mo}}\right)$ denote the combined mirror normal and inner gimbal orthogonality misalignments effects on LOS pointing, and ignoring nonlinear terms, we get:

$$
\begin{align*}
& {\left[\begin{array}{c}
-\Delta \mathrm{E}_{\mathrm{mo}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}} \\
\Delta \mathrm{~N}_{\mathrm{mo}} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}-\Delta \mathrm{E}_{\mathrm{mo}} \\
\mathrm{~S}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{~S}_{\mathrm{E}_{\mathrm{LRF}}}
\end{array}\right]=\left[\begin{array}{l}
\Delta \widehat{\mathrm{R}}_{\mathrm{X}} \\
\Delta \widehat{\mathrm{R}}_{\mathrm{Y}}
\end{array}\right] }  \tag{23.1}\\
& \Delta \mathrm{E}_{\mathrm{mo}}=-\frac{\Delta \widehat{\mathrm{R}}_{\mathrm{X}}}{\mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}}=2 \mathrm{~m}_{\mathrm{\eta} 2}+\left(\mathrm{m}_{\eta 1}+\mathrm{m}_{\eta 3}\right) \mathrm{B}-\Delta \mathrm{E}_{\mathrm{moe}}  \tag{23.2}\\
& \Delta \mathrm{~N}_{\mathrm{mo}} \mathrm{C}_{\mathrm{E}}=\frac{\Delta \mathrm{R}_{\mathrm{Y}}}{\mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}} \frac{\mathrm{C}_{\mathrm{E}}}{\mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}}+\Delta \mathrm{E}_{\mathrm{mo}} \mathrm{~T}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{~T}_{\mathrm{E}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{E}} \\
&=\left(\mathrm{m}_{\mathrm{Y} 0}+\mathrm{m}_{\mathrm{Y} 1} \mathrm{~S}_{\mathrm{E}}+\mathrm{m}_{\mathrm{Y} 2} \mathrm{C}_{\mathrm{E}}\right)-\left(\mathrm{m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}\right) \mathrm{A}-\Delta \mathrm{N}_{\mathrm{moe}} \tag{23.3}
\end{align*}
$$

Where

$$
\begin{align*}
\Delta \mathrm{E}_{\mathrm{moe}} & =\Delta \widehat{\mathrm{R}}_{\mathrm{Xe}}-2 \mathrm{~m}_{\eta 2}\left(\mathrm{C}_{\mathrm{E}} / \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}-1\right)  \tag{23.4}\\
\Delta \mathrm{N}_{\mathrm{moe}} & =-\Delta \widehat{\mathrm{R}}_{\mathrm{Ye}}-\left(\mathrm{m}_{\eta 1}+\mathrm{m}_{\eta 3}\right)\left(\mathrm{C}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}} / \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}-1\right) \\
& -2 \mathrm{~m}_{\eta 2}\left(\mathrm{~T}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{~T}_{\mathrm{E}_{\mathrm{LRF}}}-\mathrm{S}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}\right) \tag{23.5}
\end{align*}
$$

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## 4 Combined Attitude and Misalignment Effect

The combined effect of attitude correction and misalignment can be written as:

$$
\begin{equation*}
E_{A C F}=E_{\text {LRF }}-\Delta E_{\text {corr }}-\Delta E_{m}, N_{A C F}=N_{\text {LRF }}-\Delta N_{\text {corr }}-\Delta N_{m} \tag{24}
\end{equation*}
$$

$\left(\mathrm{E}_{\mathrm{ACF}}, \mathrm{N}_{\mathrm{ACF}}\right)=$ detector pointing angles in ACF defined in Sect. 1.1.
( $\left.\Delta \mathrm{E}_{\text {corr }}, \Delta \mathrm{N}_{\text {corr }}\right)=$ detector pointing correction due to the small attitude correction angles ( $\phi_{\text {corr }}, \theta_{\text {corr }}, \psi_{\text {corr }}$ ) defined in Sect. 1.1 and obtained from Eqs. (27) and (29) of Ref. [1]

$$
\begin{align*}
& \Delta \mathrm{E}_{\text {corr }}=\theta_{\text {corr }} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}+\psi_{\text {corr }} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}  \tag{25.1}\\
& \Delta \mathrm{~N}_{\text {corr }}=\phi_{\text {corr }}+\left(\theta_{\text {corr }} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}-\psi_{\mathrm{corr}} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}\right) \mathrm{T}_{\mathrm{E}_{\mathrm{LRF}}} \tag{25.2}
\end{align*}
$$

$\left(\Delta \mathrm{E}_{\mathrm{m}}, \Delta \mathrm{N}_{\mathrm{m}}\right)=$ Instrument misalignments from Eqs. (13.2), (23.2) and (23.3)
$\Delta \mathrm{E}_{\mathrm{m}}=\Delta \mathrm{E}_{\mathrm{mf}}+\Delta \mathrm{E}_{\mathrm{mo}}$

$$
\begin{equation*}
=-\mathrm{m}_{\mathrm{f} 1} \mathrm{C}_{\mathrm{N}}-\mathrm{m}_{\mathrm{f} 2} \mathrm{~S}_{\mathrm{N}}-\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\eta 1}-\mathrm{m}_{\eta 3}\right) \mathrm{B}+2 \mathrm{~m}_{\eta 2}-\Delta \mathrm{E}_{\mathrm{moe}} \tag{26.1}
\end{equation*}
$$

$$
\Delta \mathrm{N}_{\mathrm{m}} \mathrm{C}_{\mathrm{E}}=\left(\Delta \mathrm{N}_{\mathrm{mf}}+\Delta \mathrm{N}_{\mathrm{mo}}\right) \mathrm{C}_{\mathrm{E}}=-\mathrm{m}_{\mathrm{f} 2} \mathrm{C}_{\mathrm{N}}+\mathrm{m}_{\mathrm{f} 1} \mathrm{~S}_{\mathrm{N}}
$$

$$
\begin{equation*}
+\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\eta 1}-\mathrm{m}_{\eta 3}\right) A+\left(\mathrm{m}_{\mathrm{Y} 0}+\mathrm{m}_{\mathrm{Y} 1} \mathrm{~S}_{\mathrm{E}}+\mathrm{m}_{\mathrm{Y} 2} \mathrm{C}_{\mathrm{E}}\right)-\Delta \mathrm{N}_{\mathrm{moe}} \tag{26.2}
\end{equation*}
$$

Substituting Eqs. (25.1) to (26.2) in Eq. (24) leads to the combined attitude correction and misalignment equations:

$$
\begin{align*}
\mathrm{E}_{\mathrm{ACF}} & =\mathrm{E}_{\mathrm{LRF}}-\left(\theta_{\text {corr }} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}+\psi_{\text {corr }} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}\right)+\mathrm{m}_{\mathrm{f} 1} \mathrm{C}_{\mathrm{N}}+\mathrm{m}_{\mathrm{f} 2} \mathrm{~S}_{\mathrm{N}} \\
& +\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\eta 1}-\mathrm{m}_{\eta}\right) \mathrm{B}-2 \mathrm{~m}_{\eta 2}+\Delta \mathrm{E}_{\mathrm{moe}}  \tag{27.1}\\
\mathrm{~N}_{\mathrm{ACF}} & =\mathrm{N}_{\mathrm{LRF}}-\phi_{\text {corr }}-\left(\theta_{\text {corr }} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}-\psi_{\text {corr }} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}\right) \mathrm{T}_{\mathrm{E}_{\mathrm{LRF}}}+\mathrm{m}_{\mathrm{f} 2} \mathrm{C}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}}-\mathrm{m}_{\mathrm{f} 1} \mathrm{~S}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}} \\
& -\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\eta 1}-\mathrm{m}_{\eta 3}\right) \mathrm{A}-\left(\mathrm{m}_{\mathrm{Y} 0} / \mathrm{C}_{\mathrm{E}}+\mathrm{m}_{\mathrm{Y} 1} \mathrm{~T}_{\mathrm{E}}+\mathrm{m}_{\mathrm{Y} 2}\right)+\Delta \mathrm{N}_{\mathrm{moe}} \tag{27.2}
\end{align*}
$$

Rearranging terms in Eqs. (27.1) and (27.2) using Eqs. (22.2), (22.3), (23.4) and (23.5) with $\left(E_{\text {LRF }}, N_{L R F}\right) \cong(E, N)+(A, B), C_{x}+\Delta x \cong C_{x}-\Delta x S_{x}$, and $S_{x+\Delta x} \cong S_{x}+\Delta x$ lead to:

Where,

$$
\begin{align*}
& \Delta \mathrm{E}_{\mathrm{moe}}=-\mathrm{m}_{\mathrm{Y} 1} B S_{\mathrm{E}}, \Delta \mathrm{~N}_{\mathrm{moe}}=\mathrm{m}_{\mathrm{Y} 1} \mathrm{AS}_{\mathrm{E}}-2 \mathrm{~m}_{\mathrm{\eta} 2} \mathrm{BS}_{\mathrm{E}}  \tag{28.1}\\
& \Delta \mathrm{E}_{\mathrm{mfe}}=-\left(\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\mathrm{\eta} 2}\right)\left(\mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}-\mathrm{C}_{\mathrm{N}}\right)=\left(\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\mathrm{\eta} 2}\right) \mathrm{BS}_{\mathrm{N}}  \tag{28.2}\\
& \Delta \mathrm{~N}_{\mathrm{mfe}}=-\left(\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\eta 2}\right)\left(\mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{~T}_{\mathrm{E}_{\mathrm{LRF}}}-\mathrm{S}_{\mathrm{N}} \mathrm{~T}_{\mathrm{E}}\right)=-\left(\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\eta 2}\right)\left(\mathrm{BS}_{\mathrm{E}}+\mathrm{AS}_{\mathrm{N}}\right) \tag{28.3}
\end{align*}
$$

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$$
\begin{align*}
& \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}} \cong \mathrm{C}_{\mathrm{N}}-\mathrm{BS}_{\mathrm{N}}, \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}} \cong \mathrm{C}_{\mathrm{E}}-\mathrm{AS}_{\mathrm{E}}, \mathrm{~S}_{\mathrm{N}_{\mathrm{LRF}}} \cong \mathrm{~S}_{\mathrm{N}}+\mathrm{B}, \mathrm{~S}_{\mathrm{E}_{\mathrm{LRF}}} \cong \mathrm{~S}_{\mathrm{E}}+\mathrm{A}, \\
& \mathrm{~S}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{~T}_{\mathrm{E}_{\mathrm{LRF}}} \cong \mathrm{~S}_{\mathrm{N}} \mathrm{~T}_{\mathrm{E}}+\mathrm{BS}_{\mathrm{E}}+\mathrm{AS}_{\mathrm{N}}, \mathrm{~T}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{~T}_{\mathrm{E}_{\mathrm{LRF}}} \cong \mathrm{~S}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}+\mathrm{BS} \mathrm{E}_{\mathrm{E}}+\mathrm{AS}_{\mathrm{N}}  \tag{27.3}\\
& \mathrm{E}_{\mathrm{ACF}}=\mathrm{E}_{\mathrm{LRF}}-\left[\left(\theta_{\text {corr }}-\mathrm{m}_{\mathrm{f} 1}+2 \mathrm{~m}_{\mathrm{\eta} 2}\right) \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}+\psi_{\mathrm{corr}} \mathrm{~S}_{\mathrm{N}_{\mathrm{LRF}}}\right]+\mathrm{m}_{\mathrm{f} 2} \mathrm{~S}_{\mathrm{N}} \\
& +\left(m_{f 3}-m_{\eta 1}-m_{\eta 3}\right) B-2 m_{\eta 2}\left(1-C_{N}\right)+\Delta E_{\text {moe }}+\Delta E_{m f e}  \tag{27.4}\\
& \mathrm{~N}_{\mathrm{ACF}}=\mathrm{N}_{\mathrm{LRF}}-\left(\phi_{\text {corr }}-\mathrm{m}_{\mathrm{f} 2}+\mathrm{m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}\right) \\
& -\left[\left(\theta_{\text {corr }}-m_{f 1}+2 m_{\eta 2}\right) S_{N_{\text {LRF }}}-\psi_{\text {corr }} C_{\mathrm{N}_{\text {LRF }}}\right) \mathrm{T}_{\mathrm{E}_{\text {LRF }}}-\mathrm{m}_{\mathrm{f} 2}\left(1-\mathrm{C}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}}\right) \\
& -\mathrm{m}_{\mathrm{f} 1} \mathrm{~S}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}}-\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\mathrm{\eta} 1}-\mathrm{m}_{\mathrm{\eta} 3}\right) \mathrm{A}-\mathrm{m}_{\mathrm{Y} 0}\left(1-\mathrm{C}_{\mathrm{E}}\right) / \mathrm{C}_{\mathrm{E}} \\
& -\mathrm{m}_{\mathrm{Y} 1} \mathrm{~T}_{\mathrm{E}}-\left(\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\mathrm{\eta} 2}\right) \mathrm{S}_{\mathrm{N}} \mathrm{~T}_{\mathrm{E}}+\Delta \mathrm{N}_{\mathrm{moe}}+\Delta \mathrm{N}_{\mathrm{mfe}} \tag{27.5}
\end{align*}
$$

Redefining the attitude correction angles and the misalignment parameters in Eq. (24) to match Eqs. (27.4) and (27.5), we get

$$
\begin{align*}
& \mathrm{E}_{\mathrm{ACF}}=\mathrm{E}_{\mathrm{LRF}}-\Delta \mathrm{E}_{\text {corr }}^{\prime}-\Delta \mathrm{E}_{\mathrm{m}}^{\prime}, \mathrm{N}_{\mathrm{ACF}}=\mathrm{N}_{\mathrm{LRF}}-\Delta \mathrm{N}_{\text {corr }}^{\prime}-\Delta \mathrm{N}_{\mathrm{m}}^{\prime}  \tag{29.1}\\
\Delta \mathrm{E}_{\text {corr }}^{\prime} & =\left(\theta_{\text {corr }}-\mathrm{m}_{\mathrm{f} 1}+2 \mathrm{~m}_{\eta 2}\right) \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}+\psi_{\mathrm{corr}} \mathrm{~S}_{\mathrm{N}_{\mathrm{LRF}}}=\left(\theta_{\text {corr }}^{\prime} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}+\psi_{\mathrm{corr}}^{\prime} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}\right)  \tag{29.2}\\
\Delta \mathrm{N}_{\text {corr }}^{\prime} & =\left(\phi_{\text {corr }}-\mathrm{m}_{\mathrm{f} 2}+\mathrm{m}_{\eta 1}+\mathrm{m}_{\eta 3}\right) \\
& +\left[\left(\theta_{\text {corr }}-\mathrm{m}_{\mathrm{f} 1}+2 \mathrm{~m}_{\eta 2}\right) \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}-\psi_{\text {corr }} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}\right] \mathrm{T}_{\mathrm{E}_{\mathrm{LRF}}}  \tag{29.3}\\
& =\phi_{\text {corr }}^{\prime}+\left(\theta_{\text {corr }}^{\prime} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}-\psi_{\mathrm{corr}}^{\prime} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}\right) \mathrm{T}_{\mathrm{E}_{\mathrm{LRF}}} \tag{29.4}
\end{align*}
$$

Where,

$$
\left[\begin{array}{c}
\phi_{\text {corr }}^{\prime}  \tag{29.5}\\
\theta_{\text {corr }}^{\prime} \\
\psi_{\text {corr }}^{\prime}
\end{array}\right]=\left[\begin{array}{c}
\phi_{\text {corr }} \\
\theta_{\text {corr }} \\
\psi_{\text {corr }}
\end{array}\right]-\left[\begin{array}{c}
\mathrm{m}_{\mathrm{f} 2}-\mathrm{m}_{\mathrm{\eta} 1}-\mathrm{m}_{\mathrm{\eta} 3} \\
\mathrm{~m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\mathrm{\eta} 2} \\
0
\end{array}\right]
$$

Redefining the misalignment parameters in Eq. (29.1) to match Eqs. (27.4) and (27.5) and using Eqs. (21.5), (22.2), (23.4), (28.1), and (28.2) lead to:

$$
\begin{align*}
\Delta \mathrm{E}_{\mathrm{m}}^{\prime} & =-\mathrm{m}_{\mathrm{f} 2} \mathrm{~S}_{\mathrm{N}}+2 \mathrm{~m}_{\mathrm{\eta} 2}\left(1-\mathrm{C}_{\mathrm{N}}\right)-\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\mathrm{\eta} 1}-\mathrm{m}_{\mathrm{\eta} 3}\right) \mathrm{B}-\Delta \mathrm{E}_{\mathrm{me}} \\
& =-\phi_{\mathrm{m}} \mathrm{~S}_{\mathrm{N}}+\mathrm{O}_{\mathrm{m} 2}\left(1-\mathrm{C}_{\mathrm{N}}\right)+\psi_{\mathrm{m}} \mathrm{~B}-\Delta \mathrm{E}_{\mathrm{me}}  \tag{30.1}\\
\Delta \mathrm{~N}_{\mathrm{m}}^{\prime} & =\mathrm{m}_{\mathrm{f} 2}\left(1-\mathrm{C}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}}\right)+\mathrm{m}_{\mathrm{f} 1} \mathrm{~S}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}}+\left(\mathrm{m}_{\mathrm{f} 3}-\mathrm{m}_{\mathrm{\eta} 1}-\mathrm{m}_{\eta 3}\right) \mathrm{A} \\
& +\mathrm{m}_{\mathrm{Y} 0}\left(1-\mathrm{C}_{\mathrm{E}}\right) / \mathrm{C}_{\mathrm{E}}+\mathrm{m}_{\mathrm{Y} 1} \mathrm{~T}_{\mathrm{E}}+\left(\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\mathrm{\eta} 2}\right) \mathrm{S}_{\mathrm{N}} \mathrm{~T}_{\mathrm{E}}-\Delta \mathrm{N}_{\mathrm{me}} \\
& =\phi_{\mathrm{m}}\left(1-\mathrm{C}_{\mathrm{N}} / \mathrm{C}_{\mathrm{E}}\right)+\theta_{\mathrm{m}} \mathrm{~S}_{\mathrm{N}}\left(1+\mathrm{S}_{\mathrm{E}}\right) / \mathrm{C}_{\mathrm{E}}+\mathrm{O}_{\mathrm{m}} \mathrm{~T}_{\mathrm{E}} \\
& +\mathrm{O}_{\mathrm{m} 1}\left(1-\mathrm{C}_{\mathrm{E}}\right) / \mathrm{C}_{\mathrm{E}}-\mathrm{O}_{\mathrm{m} 2} \mathrm{~S}_{\mathrm{N}} \mathrm{~T}_{\mathrm{E}}-\psi_{\mathrm{m}} \mathrm{~A}-\Delta \mathrm{N}_{\mathrm{me}} \tag{30.2}
\end{align*}
$$

This leads to:
$\left[\begin{array}{c}\phi_{\mathrm{m}} \\ \theta_{\mathrm{m}} \\ \mathrm{O}_{\mathrm{m}} \\ \mathrm{O}_{\mathrm{m} 1} \\ \mathrm{O}_{\mathrm{m} 2} \\ \psi_{\mathrm{m}}\end{array}\right]=\left[\begin{array}{c}\text { Roll } \\ \text { Pitch } \\ \text { Orthogonality } \\ \text { Orthogonality1 } \\ \text { Orthogonality2 } \\ \text { Yaw }\end{array}\right]_{\text {Misalignment }}=\left[\begin{array}{c}\mathrm{m}_{\mathrm{f} 2} \\ \mathrm{~m}_{\mathrm{f} 1} \\ -0.5\left(\mathrm{~m}_{\eta 1}+\mathrm{m}_{\mathrm{\eta} 3}-\mathrm{m}_{\mathrm{e} 1}+\mathrm{m}_{\mathrm{e} 3}\right) \\ 0.75\left(\mathrm{~m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}-\mathrm{m}_{\mathrm{e} 1}\right)+0.25 \mathrm{~m}_{\mathrm{e} 3} \\ 2 \mathrm{~m}_{\eta 2} \\ -\mathrm{m}_{\mathrm{f} 3}+\mathrm{m}_{\mathrm{\eta} 1}+\mathrm{m}_{\mathrm{\eta} 3}\end{array}\right]$

$$
\begin{align*}
& \Delta \mathrm{E}_{\mathrm{me}}=\Delta \mathrm{E}_{\mathrm{moe}}+\Delta \mathrm{E}_{\mathrm{mfe}}=-0_{\mathrm{m}} \mathrm{BS}_{\mathrm{E}}+\left(\theta_{\mathrm{m}}-0_{\mathrm{m} 2}\right) \mathrm{BS}_{\mathrm{N}}  \tag{30.4}\\
& \Delta \mathrm{~N}_{\mathrm{me}}=\Delta \mathrm{N}_{\mathrm{moe}}+\Delta \mathrm{N}_{\mathrm{mfe}}=\mathrm{O}_{\mathrm{m}} \mathrm{AS}_{\mathrm{E}}-\theta_{\mathrm{m}} B S_{\mathrm{E}}-\left(\theta_{\mathrm{m}}-0_{\mathrm{m} 2}\right) \mathrm{AS}_{\mathrm{N}} \tag{30.5}
\end{align*}
$$

Therefore, the improved misalignment equations are given by:

$$
\begin{align*}
& {\left[\begin{array}{c}
\mathrm{E}_{\text {IIRF }} \\
\mathrm{N}_{\text {IIRF }}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{E}_{\mathrm{LRF}} \\
\mathrm{~N}_{\mathrm{LRF}}
\end{array}\right]-\left[\begin{array}{c}
\Delta \mathrm{E}_{\mathrm{m}}^{\prime} \\
\Delta \mathrm{N}_{\mathrm{m}}^{\prime}
\end{array}\right]=\left[\begin{array}{l}
\mathrm{E}_{\mathrm{LRF}} \\
\mathrm{~N}_{\mathrm{LRF}}
\end{array}\right]-\mathrm{h}_{\mathrm{m}} \mathrm{SV} \mathrm{~m}_{\mathrm{m}}+\left[\begin{array}{c}
\Delta \mathrm{E}_{\mathrm{me}} \\
\Delta \mathrm{~N}_{\mathrm{me}}
\end{array}\right]}  \tag{31.1}\\
& h_{m}=\left[\begin{array}{cccccc}
-\mathrm{S}_{\mathrm{N}} \vdots & 0 & \vdots & 0 & 0 & \vdots \\
1-\frac{C_{N}}{\mathrm{C}_{\mathrm{E}}}: \frac{\mathrm{S}_{\mathrm{N}}}{\mathrm{C}_{\mathrm{E}}}\left(1+\mathrm{S}_{\mathrm{E}}\right) & \vdots \mathrm{C}_{\mathrm{E}} \vdots & \vdots & \left(1-\mathrm{C}_{\mathrm{E}}\right) / \mathrm{C}_{\mathrm{E}} & -\mathrm{T}_{\mathrm{E}} \mathrm{~S}_{\mathrm{N}} \vdots & -\mathrm{A}
\end{array}\right]  \tag{31.2}\\
& S V_{\mathrm{m}}=\left[\begin{array}{llllll}
\phi_{\mathrm{m}} & \theta_{\mathrm{m}} & \mathrm{O}_{\mathrm{m}} & \mathrm{O}_{\mathrm{m} 1} & \mathrm{O}_{\mathrm{m} 2} & \Psi_{\mathrm{m}}
\end{array}\right]^{\mathrm{T}} \tag{31.3}
\end{align*}
$$

Note that Eqs. (29.1) to (31.3) are useful for verifying the accuracy of the misalignment model used in Kalman Filter [1] by comparing ( $\mathrm{E}_{\mathrm{ACF}}, \mathrm{N}_{\mathrm{ACF}}$ ) of Eq. (29.1) with the values

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obtained from NASTRAN thermoelastic (also called thermal distortion) analysis. The 9 states in Eqs. (29.5) and (30.3), however, are determined by the Kalman Filter [1] without need to know their relationship to the primitive misalignment angles.
It should be mentioned that the yaw misalignment state $\psi_{\mathrm{m}}$ determination requires star and/or landmark measurements to be located at maximum separation from the FPM center. This is because the measurement residuals are not sensitive to $\psi_{\mathrm{m}}$ for measurements at the FPM center (i.e., $\mathrm{A}=\mathrm{B}=0$ ). If this complicates INR operation, a special on orbit test (or inspection of level 1B swath to swath imagery data) can determine $\psi_{\mathrm{m}}$ bias (i.e., constant term). The use of this bias in Eq. (31.3) would at least reduce (but not eliminate) $\psi_{\mathrm{m}}$ effect on INR performance. The special test consists of sighting a star (or a landmark) 3 times. The first time $t_{1}$ determines the location of the star (or landmark) within the FPM, second time $t_{2}$ makes the star (or landmark) located near the extreme south of the FPM, and third time $t_{3}$ makes the star (or landmark) located near the extreme north of FPM. The $\psi_{m}$ bias is then computed from $\psi_{m}=\left(E_{3}-E_{2}\right) /\left(N_{3}-N_{2}\right)$, where $\left(E_{2}, E_{3}\right)$ are the second and third star (or landmark) EW locations and $\left(\mathrm{N}_{2}, \mathrm{~N}_{3}\right)$ are the corresponding NS locations. Note that the third measurement must be rectified to the time of the second measurement. This rectification is performed using spacecraft attitude telemetry and orbit knowledge to subtract spacecraft attitude and orbit effects on star (or landmark) motion relative to spacecraft between $\mathrm{t}_{2}$ to $\mathrm{t}_{3}$.
Note also that if some of ( $\left.\Delta \mathrm{E}_{\mathrm{me}}, \Delta \mathrm{N}_{\mathrm{me}}\right)$ modeling error terms in Eqs. (30.4) and (30.5) are determined to be significant to meet INR requirements, $\mathrm{h}_{\mathrm{m}}$ of Eq. (31.2) can simply be redefined to include these significant terms.

## 5 INR Improvement for Single Mirror Instruments

The use of Eq. (31.3) instead of the classical SV $V_{m}=\left[\begin{array}{ll}\phi_{m} & \theta_{m}\end{array}\right]^{T}$ in GOES I-M and MTSAT1 R type instruments is expected to improve INR performance. This is described in the following two subsections.

### 5.1 GOES I-M Type Instruments

The yaw misalignment $\psi_{\mathrm{m}}$ has insignificant effect because the visible array dimension is 1 $\mathrm{km} \times 8 \mathrm{~km}$ and the IR array dimension is $4 \mathrm{~km} \times 8 \mathrm{~km}$ (see pages 28 and 29 of Ref. [4]). Therefore, using Eqs. (31.2) and (31.3) with $(\mathrm{A}, \mathrm{B})=(56,112) \mu \mathrm{rad}$, a misalignment yaw $\Psi_{\mathrm{m}}=1000 \mu \mathrm{rad}$ produces $(\mathrm{EW}, \mathrm{NS})$ errors $=(\Delta \mathrm{E}, \Delta \mathrm{N}) \approx(0.112,0.056) \mu \mathrm{rad}$ which are insignificant. On the other hand, the orthogonality $\mathrm{O}_{\mathrm{m}}$ due to thermal variation and/or bias of $500 \mu \mathrm{rad}$ produces large NS star measurement residual error $=\mathrm{O}_{\mathrm{m}}$ Tan $\mathrm{E} \approx 100 \mu \mathrm{rad}(=$ $20 \%$ of $\mathrm{O}_{\mathrm{m}}$ ) at $\mathrm{E}=11^{\circ}$ and NS landmark measurement residual error $=\mathrm{O}_{\mathrm{m}}$ Tan $\mathrm{E} \approx 75 \mu \mathrm{rad}$ at $\mathrm{E}=8.7^{\circ}$. This error has small effect on frame-to-frame registration but has significant effect $\left(\approx 150 \mu \mathrm{rad}=30 \%\right.$ of $\left.\mathrm{O}_{\mathrm{m}}\right)$ on within frame registration. The secondary orthogonality misalignments $\left(\mathrm{O}_{\mathrm{m} 1}, \mathrm{O}_{\mathrm{m} 2}\right)$ thermal variation and/or bias of $500 \mu \mathrm{rad}$ produces smaller EW and NS errors because their effects on INR performance is multiplied by $\left(1-\mathrm{C}_{\mathrm{E}}\right)$ and $\left(1-\mathrm{C}_{\mathrm{N}}\right)$.

[^1]This suggests that Kalman Filter INR software design should be based on deleting $\psi_{\mathrm{m}}$, $\mathrm{O}_{\mathrm{m} 1}$ and/or $\mathrm{O}_{\mathrm{m} 2}$ if proven to be insignificant by analysis and/or during In Orbit Test (IOT).

### 5.2 MTSAT-1R Type Instruments

MTSAT-1R FPM dimension is about $26 \mathrm{~km} \times 336 \mathrm{~km}$ (see Fig. 5 of Ref. [5]). Therefore, Therefore, using Eqs. $(31.2)$ and $(31.3)$ with $(A, B)=(364,4704) \mu \mathrm{rad}$ and $\psi_{\mathrm{m}}=1000 \mu \mathrm{rad}$ produces $(\Delta \mathrm{E}, \Delta \mathrm{N}) \approx(4.7,0.4) \mu \mathrm{rad}$ errors. The orthogonality and the secondary orthogonality angles $\left(\mathrm{O}_{\mathrm{m}}, \mathrm{O}_{\mathrm{m} 1}, \mathrm{O}_{\mathrm{m} 2}\right)$ produce the same errors described in Sect. 5.1.
During MTSAT-1R IOT, large residual errors between the actual INR measurements and their predicted values led to unsatisfactory imagery products. Many hypotheses were advanced to explain these errors during rigorous, extensive testing and analysis of the daily landmark residual plots led by Mr. Seiichiro Kigawa of Japan Meteorological Agency (JMA). This analysis concluded the existence of systematic errors, but none led to effective correction. To minimize cost and schedule delays of a protracted investigation, ParSEC method was developed and later patented [6] that could remove these systematic errors without the need to know their origin. In this new method, the various residual errors are modeled in terms of a power series whose coefficients are determined by a least squares algorithm to minimize the landmark residuals. The ParSEC algorithm [6, 7] corrects the detected scan angles ( $E, N$ ) from a distorted raw image into a non-distorted ( $E^{\prime}, N^{\prime}$ ) space as

$$
\begin{align*}
& \left(\mathrm{E}^{\prime}, \mathrm{N}^{\prime}\right)=(\mathrm{E}, \mathrm{~N})-(\Delta \mathrm{E}, \Delta \mathrm{~N})  \tag{32.1}\\
& \Delta \mathrm{E}=\mathrm{A}_{0}+\mathrm{A}_{1} \mathrm{E}+\mathrm{A}_{2} \mathrm{~N}+\mathrm{A}_{3} \mathrm{EN}+\mathrm{A}_{4} \mathrm{E}^{2}+\mathrm{A}_{5} \mathrm{~N}^{2}  \tag{32.2}\\
& \Delta \mathrm{~N}=\mathrm{B}_{0}+\mathrm{B}_{1} \mathrm{E}+\mathrm{B}_{2} \mathrm{~N}+\mathrm{B}_{3} \mathrm{EN}+\mathrm{B}_{4} \mathrm{E}^{2}+\mathrm{B}_{5} \mathrm{~N}^{2} \tag{32.3}
\end{align*}
$$

$(E, N)=$ Instrument scan angles from raw image
$(\Delta \mathrm{E}, \Delta \mathrm{N})=$ ParSEC correction angles
$\left(\mathrm{E}^{\prime}, \mathrm{N}^{\prime}\right)=$ ParSEC) corrected scan angles
$\left(\mathrm{A}_{\mathrm{i}}, \mathrm{B}_{\mathrm{i}}\right)=(\Delta \mathrm{E}, \Delta \mathrm{N})$ power series $\mathrm{i}^{\text {th }}$ ParSEC coefficient
The navigation solution residuals after implementation of this method [6] were typically about $14 \mu \mathrm{rad}$ for stars ( $\sim 1$ raw visible star sense pixel), $20 \mu \mathrm{rad}$ for visible landmarks ( $\sim 2 / 3$ visible image pixel), and 40 rad for IR landmarks ( $\sim 1 / 3$ IR image pixels), which were consistent with expected INR performance.
Note that some of the terms in Eqs. (32.2) and (32.3) are covered by the improved misalignment Eqs. (31.1) to (31.3) (using $\cos x \cong 1-x^{2} / 2, \sin x \cong x$ ) and were not covered by the first two columns of Eq. (31.2) that was available at MTSAT-1R time. Most likely, these were the unknown source of the systematic errors. In this case, the improved misalignment Eqs. (31.1) to (31.3) could eliminate future need for the ParSEC algorithm [10].

[^2]
## 6 Two Mirror Instruments Nominal Optical Path

The simplified Fig. 7 shows the relation of the reflected $\widehat{\mathrm{R}}_{\mathrm{e}}$ and $\widehat{\mathrm{R}}_{\mathrm{n}}$ optical path to the incident Î optical path that emanates from the center $C_{I}$ of the FPM Image $\left(\mathrm{FPM}_{\mathrm{I}}\right)$ at the telescope port near the EW scan mirror.


Fig. 7 Relation of Reflected Optical Path to Incident Optical Path

### 6.1 Instrument Gimbal Angles

In Fig. $7,(\mathrm{e}, \mathrm{n})$ are rotations about ( $\mathrm{Z}_{\text {IIRF }}, \mathrm{X}_{\text {IIRF }}$ ) axes, the incident unit vector I is nominally along the $-\mathrm{X}_{\text {IIRF }}$ axis, and the $\mathrm{FPM}_{\mathrm{I}}$ is nominally in the $\left(\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)$ plane. In this case, when the scan mirrors are at their home (or nadir) position (i.e., $\mathrm{e}=\mathrm{n}=0$ ), the reflected unit vector $\widehat{\mathrm{R}}_{\mathrm{e}}$ is along the $\mathrm{Y}_{\text {IIRF. }}$. The reflected unit vector $\widehat{\mathrm{R}}_{\mathrm{n}}$ represents the instrument LOS and is along the $Z_{\text {IIRF }}$ axis. The reflected $\mathrm{FPM}_{\mathrm{R}}$ is in the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}$ ) plane. The unit vector $\hat{\eta}_{\mathrm{e}}$ is normal to the EW mirror and is in the ( $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}$ ) plane. The unit vector $\hat{\eta}_{\mathrm{n}}$ is normal to the NS mirror and is in the ( $\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ) plane. The angle e is the mechanical EW shaft rotation angle about the $Z_{\text {IIRF }}$ axis such that positive e moves LOS to the west. The angle $n$ is the mechanical NS shaft rotation angle about the $\mathrm{X}_{\text {IIRF }}$ axis such that positive n moves LOS to the north.
The relation of the EW optical angle E to the mechanical EW shaft angle e is $\mathrm{E}=-2 \mathrm{e}$ based on Snell's law, where E is positive East. Similarly, the relation of the NS optical angle

N to the mechanical shaft angle n is $\mathrm{N}=2 \mathrm{n}$, where N is positive north. Also, the reflected EW and NS vectors are given by the Householder transformation:

$$
\begin{equation*}
\hat{\mathrm{R}}_{\mathrm{e}}=\hat{\mathrm{I}}-2\left(\hat{\eta}_{\mathrm{e}} \bullet \hat{\mathrm{I}}\right) \hat{\eta}_{\mathrm{e}}, \hat{\mathrm{R}}_{\mathrm{n}}=\hat{\mathrm{R}}_{\mathrm{e}}-2\left(\hat{\eta}_{\mathrm{n}} \bullet \hat{\mathrm{R}}_{\mathrm{e}}\right) \hat{\eta}_{\mathrm{n}} \tag{33}
\end{equation*}
$$

To compute the ray vector from the $\mathrm{FPM}_{\mathrm{I}}$ to $\mathrm{FPM}_{\mathrm{R}}$ in Fig. 7, the normal to the scan mirror surface must be known. The mirror normal $\hat{\eta}_{0}$ (renamed $\hat{\eta}_{\mathrm{e} 0}$ ) has equal $\mathrm{X}_{\text {IIRF }}$ and $\mathrm{Y}_{\text {IIRF }}$ components and a zero $\mathrm{Z}_{\text {IIRF }}$ component. This leads to:

$$
\begin{gather*}
\hat{\mathrm{I}}=-\left[\begin{array}{l}
1 \\
0 \\
0
\end{array}\right], \hat{\eta}_{\mathrm{e} 0}=\frac{1}{\sqrt{2}}\left[\begin{array}{l}
1 \\
1 \\
0
\end{array}\right], \hat{\eta}_{\mathrm{e}}=\left[\begin{array}{ccc}
\mathrm{C}_{\mathrm{e}} & -\mathrm{S}_{\mathrm{e}} & 0 \\
\mathrm{~S}_{\mathrm{e}} & \mathrm{C}_{\mathrm{e}} & 0 \\
0 & 0 & 1
\end{array}\right] \hat{\eta}_{\mathrm{e} 0}=\frac{1}{\sqrt{2}}\left[\begin{array}{c}
\mathrm{Y}_{\mathrm{e}} \\
\mathrm{X}_{\mathrm{e}} \\
0
\end{array}\right]  \tag{34.1}\\
\mathrm{X}_{\mathrm{e}}=\mathrm{C}_{\mathrm{e}}+\mathrm{S}_{\mathrm{e}}=\left(1-\mathrm{S}_{\mathrm{E}}\right)^{1 / 2}, \mathrm{Y}_{\mathrm{e}}=\mathrm{C}_{\mathrm{e}}-\mathrm{S}_{\mathrm{e}}=\left(1+\mathrm{S}_{\mathrm{E}}\right)^{1 / 2}  \tag{34.2}\\
\hat{\mathrm{R}}_{\mathrm{e}}=\left[\begin{array}{lll}
\left(\mathrm{Y}_{\mathrm{e}}^{2}-1\right) & \mathrm{X}_{\mathrm{e}} \mathrm{Y}_{\mathrm{e}} & 0
\end{array}\right]^{\mathrm{T}}=\left[\begin{array}{lll}
\mathrm{S}_{\mathrm{E}} & \mathrm{C}_{\mathrm{E}} & 0
\end{array}\right]^{\mathrm{T}} \tag{34.3}
\end{gather*}
$$

Similarly, the mirror normal $\hat{\eta}_{\text {no }}$ has equal $-Y_{\text {IIRF }}$ and $Z_{\text {IIRF }}$ components and a zero $X_{\text {IIRF }}$ component. This leads to:

$$
\begin{align*}
& \hat{\eta}_{\mathrm{n} 0}=\frac{1}{\sqrt{2}}\left[\begin{array}{c}
0 \\
-1 \\
1
\end{array}\right], \hat{\eta}_{\mathrm{n}}=\left[\begin{array}{ccc}
1 & 0 & 0 \\
0 & \mathrm{C}_{\mathrm{n}} & -\mathrm{S}_{\mathrm{n}} \\
0 & \mathrm{~S}_{\mathrm{n}} & \mathrm{C}_{\mathrm{n}}
\end{array}\right] \hat{\eta}_{\mathrm{n} 0}=\frac{1}{\sqrt{2}}\left[\begin{array}{c}
0 \\
-\mathrm{Y}_{\mathrm{n}} \\
\mathrm{X}_{\mathrm{n}}
\end{array}\right]  \tag{35.1}\\
& \mathrm{X}_{\mathrm{n}}=\mathrm{C}_{\mathrm{n}}-\mathrm{S}_{\mathrm{n}}=\left(1-\mathrm{S}_{\mathrm{N}}\right)^{1 / 2}, \mathrm{Y}_{\mathrm{n}}=\mathrm{C}_{\mathrm{n}}+\mathrm{S}_{\mathrm{n}}=\left(1+\mathrm{S}_{\mathrm{N}}\right)^{1 / 2}  \tag{35.2}\\
& \hat{R}_{\mathrm{n}}=\left[\begin{array}{lll}
\mathrm{S}_{\mathrm{E}} & -\mathrm{C}_{\mathrm{E}}\left(\mathrm{Y}_{\mathrm{n}}^{2}-1\right) & \mathrm{C}_{\mathrm{E}} \mathrm{X}_{\mathrm{n}} \mathrm{Y}_{\mathrm{n}}
\end{array}\right]^{\mathrm{T}}=\left[\begin{array}{lll}
\mathrm{S}_{\mathrm{E}} & -\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}} & \mathrm{C}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]^{\mathrm{T}} \tag{35.3}
\end{align*}
$$

Eq. (35.3) is the same as Eq. (5.2) for single mirror and can be visualized in Fig. 2.

### 6.2 Off-Center Detector Image Reflection

The off-center detector image reflection can be determined using Eqs. (33) to (35.3) with the incident unit vector $I$ in in Fig. 7 changed to represent a point off the center $C_{I}$ of the $\mathrm{FPM}_{I}$ image. The left side of Fig. 8 shows the case when the point $\mathrm{P}_{\mathrm{I}}$ is at $\left(\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)=(\mathrm{a}, \mathrm{b})$. In this case, the $\left(\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\mathrm{IIRF}}\right)$ components of the incident unit vector $\hat{I}$ are $(-\mathrm{a},-\mathrm{b})$ and is rewritten as:

$$
\hat{I}=\left[\begin{array}{llll}
-\mathrm{c} & \vdots & -\mathrm{b} & \vdots \tag{36}
\end{array}\right]^{\mathrm{T}}, \mathrm{c}=\sqrt{1-\mathrm{a}^{2}-\mathrm{b}^{2}}
$$

Now substituting Î of Eq. (36), $\hat{\eta}_{\mathrm{e}}$ of Eq. (34.1), and $\hat{\eta}_{\mathrm{n}}$ of Eq. (35.1) in Eq. (33), we get:

$$
\widehat{\mathrm{R}}_{\mathrm{n}}=\left[\begin{array}{c}
\widehat{\mathrm{R}}_{\mathrm{nX}}  \tag{37}\\
\widehat{\mathrm{R}}_{\mathrm{nY}} \\
\widehat{\mathrm{R}}_{\mathrm{nZ}}
\end{array}\right]=\mathrm{c}\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}} \\
-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}} \\
\mathrm{C}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]+\left[\begin{array}{c}
\mathrm{aC}_{\mathrm{E}} \\
\mathrm{aS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{bC}_{\mathrm{N}} \\
-\mathrm{aC}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{bS}_{\mathrm{N}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}_{\mathrm{LRF}}} \\
-\mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}} \\
\mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}
\end{array}\right]
$$

This leads to:

$$
\left[\begin{array}{c}
\mathrm{E}_{\mathrm{LRF}}  \tag{38.1}\\
\mathrm{~N}_{\mathrm{LRF}}
\end{array}\right]=\left[\begin{array}{c}
\operatorname{Sin}^{-1}\left(\mathrm{cS}_{\mathrm{E}}+\mathrm{aC}_{\mathrm{E}}\right) \\
\operatorname{Tan}^{-1}\left(\frac{c \mathrm{c}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}-\mathrm{a} S_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}+\mathrm{bC}_{N}}{\mathrm{cC}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}-\mathrm{a} \mathrm{C}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{bS} S_{\mathrm{N}}}\right)
\end{array}\right] \equiv\left[\begin{array}{c}
\mathrm{E}_{\mathrm{IIRF}} \\
\mathrm{~N}_{\mathrm{IIRF}}
\end{array}\right] \text { with no misalignments }
$$

$\left(\mathrm{X}_{\mathrm{LRF}}, \mathrm{Y}_{\mathrm{LRF}}, \mathrm{Z}_{\mathrm{LRF}}\right) \equiv\left(\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)$ with no misalignments

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In view of Eq. (37) and Fig. 8, the FPM center ( 0,0 ) is reflected at the point $\left(\mathrm{S}_{\mathrm{E}},-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}\right.$ ) in the FOR. Also, the point $P_{R}$ deviation $\left(\Delta R_{n x}, \Delta R_{n y}\right)$ from the reflected FPM center can be obtained from Equation (37) as follows:

$$
\left[\begin{array}{c}
\Delta \widehat{\mathrm{R}}_{\mathrm{nX}}  \tag{39}\\
\Delta \widehat{\mathrm{R}}_{\mathrm{nY}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}_{\mathrm{LRF}}} \\
-\mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}} \mathrm{C}_{\mathrm{E}_{\mathrm{LRF}}}
\end{array}\right]-\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}} \\
-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]=(\mathrm{c}-1)\left[\begin{array}{c}
\mathrm{S}_{\mathrm{E}} \\
-\mathrm{S}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}
\end{array}\right]+\left[\begin{array}{c}
\mathrm{aC}_{\mathrm{E}} \\
\mathrm{aS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{bC}_{\mathrm{N}}
\end{array}\right]
$$

Where, ( $\mathrm{E}_{\mathrm{LRF}}, \mathrm{N}_{\mathrm{LRF}}$ ) are the detector LOS EW and NS angles to the point $\mathrm{P}_{\mathrm{R}}$ and $(\mathrm{E}, \mathrm{N})$ are the Instrument LOS EW and NS scan angles [i.e., $=2(-\mathrm{e}, \mathrm{n})$, where $(\mathrm{e}, \mathrm{n})$ are the EW and NS shaft angles].


Fig. 8 Two-Mirror Design Avoids Detector Rotation About FPM Center
Now, the deviation in the $P_{R}$ pointing angles $\left(E_{\text {LRF }}, N_{\text {LRF }}\right)$ from the FPM LOS pointing angle $(E, N)$ can be obtained by substituting $\left(E_{\text {LRF }}, N_{\text {LRF }}\right)=(E, N)+(\Delta E, \Delta N)$ in Eq. (39). Ignoring the higher order terms in $(\Delta \mathrm{E}, \Delta \mathrm{N})$, we get:

$$
\begin{align*}
& {\left[\begin{array}{l}
\Delta \widehat{\mathrm{R}}_{\mathrm{X}} \\
\Delta \widehat{\mathrm{R}}_{\mathrm{Y}}
\end{array}\right]=\left[\begin{array}{c}
\Delta \mathrm{E} \mathrm{C}_{\mathrm{E}} \\
-\Delta \mathrm{NC}_{\mathrm{N}} \mathrm{C}_{\mathrm{E}}+\Delta \mathrm{ES}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{aC}_{\mathrm{E}} \\
\mathrm{aS}_{\mathrm{N}} \mathrm{~S}_{\mathrm{E}}-\mathrm{bC}_{\mathrm{N}}
\end{array}\right]}  \tag{40.1}\\
& (\Delta \mathrm{E}, \Delta \mathrm{~N}) \cong\left(\mathrm{a}, \mathrm{~b} / \mathrm{C}_{\mathrm{E}}\right) \text { and }\left(\mathrm{E}_{\mathrm{LRF}}, \mathrm{~N}_{\mathrm{LRF}}\right) \cong(\mathrm{E}, \mathrm{~N})+\left(\mathrm{a}, \mathrm{~b} / \mathrm{C}_{\mathrm{E}}\right) \tag{40.2}
\end{align*}
$$

Note that the b component is divided by $\mathrm{C}_{\mathrm{E}}$ to convert it to $\Delta \mathrm{N}$ like Eq. (9.2) for single mirror. Note also that, in view of Fig. 8 and Eq. (40.2), the two mirrors eliminate the FPM image rotation shown in Fig. 5 and Eq. (9.2). Therefore, future hardware improvements can lead to meeting INR requirements without need for ground resampling. This can be achieved by instrument yaw misalignment $\left(\psi_{\mathrm{m}}\right)$ minimized prior to launch, instrument operation with on-board autonomous image navigation, accurate Image Motion Compensation (IMC) computation [1], sample and hold of pixel data, and spacecraft operation with x-axis parallel to earth equator and yaw attitude minimized by the control system. Note also that the instrument and spacecraft yaw angles are further attenuated by (b, a) to get its effect on INR (EW, NS) errors when the IMC is on.

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## 7 Two Mirror Optical Path with Misalignments

The misalignments in Fig． 7 can be summarized as it was done in section 3 as follows：
－FPM center and axes misalignments relative to the EW scan mirror represented by small offsets $\left(\mathrm{m}_{\mathrm{fl}}, \mathrm{m}_{\mathrm{f} 2}\right)$ along the（ $\mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\mathrm{IIRF}}$ ）axes and a small rotation $\mathrm{m}_{\mathrm{f} 3}$ about the $\mathrm{X}_{\text {IIRF }}$ axis．
－EW scan mirror normal orthogonality misalignment relative to the IIRF frame represented by small rotations（ $\mathrm{m}_{\text {そe1 }}, \mathrm{m}_{\text {そe2 }}, \mathrm{m}_{\text {そe3 }}$ ）about the $\left(\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)$ axes． The mirror rotation axis orthogonality misalignment relative to the IIRF frame represented by small rotations $\left(\mathrm{m}_{\mathrm{e} 1}, \mathrm{~m}_{\mathrm{e} 2}, \mathrm{~m}_{\mathrm{e} 3}\right)$ about the $\left(\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)$ axes．
－NS scan mirror normal orthogonality misalignment relative to the IIRF frame represented by small rotations（ $\mathrm{m}_{\eta_{\mathrm{n} 1}}, \mathrm{~m}_{\eta \mathrm{n} 2}, \mathrm{~m}_{\eta_{n 3}}$ ）about the（ $\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}$ ）axes． The mirror rotation axis orthogonality misalignment relative to the IIRF frame represented by small rotations $\left(\mathrm{m}_{\mathrm{n} 1}, \mathrm{~m}_{\mathrm{n} 2}, \mathrm{~m}_{\mathrm{n} 3}\right)$ about the $\left(\mathrm{X}_{\text {IIRF }}, \mathrm{Y}_{\text {IIRF }}, \mathrm{Z}_{\text {IIRF }}\right)$ axes．

Now，following similar approach as in Sects． 3 and 4 leads to：

$$
\begin{align*}
& \mathrm{E}_{\mathrm{ACF}}=\mathrm{E}_{\mathrm{LRF}}-\Delta \mathrm{E}_{\text {corr }}^{\prime}-\Delta \mathrm{E}_{\mathrm{m}}^{\prime}, \mathrm{N}_{\mathrm{ACF}}=\mathrm{N}_{\mathrm{LRF}}-\Delta \mathrm{N}_{\text {corr }}^{\prime}-\Delta \mathrm{N}_{\mathrm{m}}^{\prime}  \tag{41}\\
& \Delta \mathrm{E}_{\text {corr }}^{\prime}=\theta_{\text {corr }}^{\prime} \mathrm{C}_{\mathrm{N}_{\mathrm{LRF}}}+\psi_{\text {corr }}^{\prime} \mathrm{S}_{\mathrm{N}_{\mathrm{LRF}}}  \tag{42.1}\\
& \Delta \mathrm{~N}_{\text {corr }}^{\prime}=\phi_{\text {corr }}^{\prime}+\left(\theta_{\text {corr }}^{\prime} \mathrm{S}_{\mathrm{N}_{\text {LRF }}}-\psi_{\text {corr }}^{\prime} \mathrm{C}_{\mathrm{N}_{\text {LRF }}}\right) \mathrm{T}_{\mathrm{E}_{\text {LRF }}}  \tag{42.2}\\
& {\left[\begin{array}{c}
\phi_{\text {corr }}^{\prime} \\
\theta_{\text {corr }}^{\prime} \\
\psi_{\text {corr }}^{\prime}
\end{array}\right]=\left[\begin{array}{c}
\phi_{\text {corr }} \\
\theta_{\text {corr }} \\
\psi_{\text {corr }}
\end{array}\right]-\left[\begin{array}{l}
\mathrm{m}_{\mathrm{f} 2}-\mathrm{m}_{\mathrm{\eta e} 1}+\mathrm{m}_{\mathrm{ne} 2}+2 \mathrm{~m}_{\mathrm{nn} 1} \\
\mathrm{~m}_{\mathrm{f} 1}+\mathrm{m}_{\mathrm{nn} 2}+\mathrm{m}_{\mathrm{nn} 3}-2 \mathrm{~m}_{\mathrm{ne} 3} \\
\frac{1}{2}\left(\mathrm{~m}_{\mathrm{nn} 3}+\mathrm{m}_{\mathrm{nn} 2}+\mathrm{m}_{\mathrm{n} 3}-\mathrm{m}_{\mathrm{n} 2}\right)
\end{array}\right]}  \tag{42.3}\\
& \Delta \mathrm{E}_{\mathrm{m}}^{\prime}=\mathrm{O}_{\mathrm{m} 2}\left(1-\mathrm{C}_{\mathrm{N}}\right)+\psi_{\mathrm{m}} \mathrm{~b}-\Delta \mathrm{E}_{\mathrm{me}}  \tag{43.1}\\
& \Delta N_{m}^{\prime}=O_{m} T_{E}+O_{m 1}\left(1-C_{E}\right) / C_{E}-O_{m 2} T_{E} S_{N}-\psi_{m} a-\Delta N_{m e}  \tag{43.2}\\
& {\left[\begin{array}{c}
\mathrm{O}_{\mathrm{m}} \\
\mathrm{O}_{\mathrm{m} 1} \\
\mathrm{O}_{\mathrm{m} 2} \\
\psi_{\mathrm{m}}
\end{array}\right]=-\left[\begin{array}{c}
-\frac{1}{2}\left(\mathrm{~m}_{\mathrm{ne} 1}-\mathrm{m}_{\mathrm{ne} 2}-\mathrm{m}_{\mathrm{e} 2}-\mathrm{m}_{\mathrm{e} 1}+\mathrm{m}_{\mathrm{nn} 2}+\mathrm{m}_{\mathrm{nn} 3}+\mathrm{m}_{\mathrm{n} 2}-\mathrm{m}_{\mathrm{n} 3}\right) \\
\mathrm{m}_{\mathrm{f} 2}+\frac{1}{4} \mathrm{~m}_{\mathrm{e} 2}-\frac{3}{4}\left(\mathrm{~m}_{\mathrm{ne} 1}-\mathrm{m}_{\mathrm{ne} 2}-\mathrm{m}_{\mathrm{e} 1}\right) \\
\mathrm{m}_{\mathrm{f} 1}-2 \mathrm{~m}_{\mathrm{ne} 3}+\frac{3}{4}\left(\mathrm{~m}_{\mathrm{nn} 2}+\mathrm{m}_{\mathrm{\eta n} 3}-\mathrm{m}_{\mathrm{n} 2}\right)+\frac{1}{4} \mathrm{~m}_{\mathrm{n} 3} \\
\mathrm{~m}_{\mathrm{f} 3}+\mathrm{m}_{\mathrm{ne} 1}-\mathrm{m}_{\mathrm{ne} 2}+\frac{1}{2}\left(\mathrm{~m}_{\mathrm{nn} 2}+\mathrm{m}_{\mathrm{nn} 3}+\mathrm{m}_{\mathrm{n} 2}-\mathrm{m}_{\mathrm{n} 3}\right)
\end{array}\right]} \tag{43.3}
\end{align*}
$$

Where $\left(\mathrm{O}_{\mathrm{m}}, \mathrm{O}_{\mathrm{m} 1}, \mathrm{O}_{\mathrm{m} 2}, \Psi_{\mathrm{m}}\right)=$（Orthogonality，Orthogonality1，Orthogonality2，Yaw） misalignments were introduced by Kamel during his INR support（2005－2008）of GOES－R Advanced Baseline Imager（ABI）implementation phase at ITT．This leads to：

$$
\left.\begin{array}{r}
{\left[\begin{array}{c}
\mathrm{E}_{\mathrm{IIRF}} \\
\mathrm{~N}_{\text {IIRF }}
\end{array}\right]=\left[\begin{array}{c}
\mathrm{E}_{\mathrm{LRF}} \\
\mathrm{~N}_{\mathrm{LRF}}
\end{array}\right]-\left[\begin{array}{c}
\Delta \mathrm{E}_{\mathrm{m}}^{\prime} \\
\Delta \mathrm{N}_{\mathrm{m}}^{\prime}
\end{array}\right]=\left[\begin{array}{l}
\mathrm{E}_{\mathrm{LRF}} \\
\mathrm{~N}_{\mathrm{LRF}}
\end{array}\right]-\mathrm{h}_{\mathrm{m}} \mathrm{SV}_{\mathrm{m}}+\left[\begin{array}{c}
\Delta \mathrm{E}_{\mathrm{me}} \\
\Delta \mathrm{~N}_{\mathrm{me}}
\end{array}\right]} \\
\mathrm{h}_{\mathrm{m}}=\left[\begin{array}{c:c}
0 & \vdots 0 \\
\mathrm{~T}_{\mathrm{E}} & \vdots\left(1-\mathrm{C}_{\mathrm{E}}\right) / \mathrm{C}_{\mathrm{E}} \vdots-\mathrm{C}_{\mathrm{N}} \mathrm{~S}_{\mathrm{N}} \vdots
\end{array}\right], \mathrm{b}
\end{array}\right], \mathrm{SV}_{\mathrm{m}}=\left[\begin{array}{llll}
\mathrm{O}_{\mathrm{m}} & \mathrm{O}_{\mathrm{m} 1} & \mathrm{O}_{\mathrm{m} 2} & \Psi_{\mathrm{m}} \tag{44.2}
\end{array}\right]^{\mathrm{T}} .
$$

The misalignment $\left(\Delta \mathrm{E}_{\mathrm{me}}, \Delta \mathrm{E}_{\mathrm{me}}\right)$ modeling errors are given by：

$$
\begin{align*}
& \Delta \mathrm{E}_{\mathrm{me}} \cong \mathrm{M}_{\mathrm{E} 1} \mathrm{aS}_{\mathrm{E}}+\mathrm{M}_{\mathrm{E} 2} \mathrm{bS} \mathrm{~S}_{\mathrm{E}}+\mathrm{M}_{\mathrm{E} 4} \mathrm{BS}_{\mathrm{N}}  \tag{45.1}\\
& \Delta \mathrm{~N}_{\mathrm{me}} \cong \mathrm{M}_{\mathrm{N} 0} \mathrm{~S}_{\mathrm{E}} \mathrm{~S}_{\mathrm{N}}\left(1-0.5 \mathrm{~S}_{\mathrm{N}}\right)+\mathrm{M}_{\mathrm{N} 1} \mathrm{aS}_{\mathrm{E}}+\mathrm{M}_{\mathrm{N} 2} 2 \mathrm{~S}_{\mathrm{N}}+\mathrm{M}_{\mathrm{N} 3} \mathrm{bS} \mathrm{~S}_{\mathrm{E}}+\mathrm{M}_{\mathrm{N} 4} \mathrm{bS} \mathrm{~S}_{\mathrm{N}}  \tag{45.2}\\
& \text { Where, } \\
& \mathrm{M}_{\mathrm{E} 1}=2 \mathrm{~m}_{\mathrm{\eta e} 3}-\left(\mathrm{m}_{\mathrm{n} 22}+\mathrm{m}_{\eta \mathrm{n} 3}\right), \mathrm{M}_{\mathrm{E} 2}=0.5\left(\mathrm{~m}_{\mathrm{\eta e} 1}-\mathrm{m}_{\mathrm{nc} 2}-\mathrm{m}_{\mathrm{e} 1}-\mathrm{m}_{\mathrm{e} 2}\right)  \tag{45.3}\\
& \mathrm{M}_{\mathrm{E} 4}=\mathrm{m}_{\mathrm{fl}}-2 \mathrm{~m}_{\mathrm{ne} 3}+0.5\left(\mathrm{~m}_{\eta \mathrm{n} 2}+\mathrm{m}_{\mathrm{n} 3}-\mathrm{m}_{\mathrm{n} 2}+\mathrm{m}_{\mathrm{n} 3}\right)  \tag{45.4}\\
& \mathrm{M}_{\mathrm{N} 0}=0.25\left(\mathrm{~m}_{\mathrm{nn} 2}+\mathrm{m}_{\mathrm{nn} 3}-\mathrm{m}_{\mathrm{n} 2}-\mathrm{m}_{\mathrm{n} 3}\right), \mathrm{M}_{\mathrm{N} 1}=0.5\left(\mathrm{~m}_{\mathrm{ne} 1}-\mathrm{m}_{\mathrm{\eta e} 2}+\mathrm{m}_{\mathrm{e} 1}+\mathrm{m}_{\mathrm{e} 2}\right)-2 \mathrm{~m}_{\mathrm{nn} 1}  \tag{45.5}\\
& \mathrm{M}_{\mathrm{N} 2}=4 \mathrm{~m}_{\mathrm{ne} 3}-\mathrm{m}_{\mathrm{f} 1}+0.5\left(\mathrm{~m}_{\mathrm{n} 2}-\mathrm{m}_{\mathrm{n} 3}\right)-1.5\left(\mathrm{~m}_{\mathrm{n} 2}+\mathrm{m}_{\mathrm{nn} 3}\right)  \tag{45.6}\\
& M_{N 3}=2 m_{\eta e 3}-m_{f 1}-\left(m_{\eta n 2}+m_{\eta n 3}\right), M_{N 4}=m_{\eta \mathrm{e} 1}+m_{\eta \mathrm{e} 2}-2 m_{\eta \mathrm{n} 1}
\end{align*}
$$

Note that Eqs. (41) to (44.2) are like Eqs. (29.1) to (31.3). Note also that the misalignment state vector $S V_{m}$ dimension $=6$ for single mirror instruments and $=4$ for two mirror instruments. The additional two states for single mirror are caused by $\left(\mathrm{m}_{\mathrm{fl}}, \mathrm{m}_{\mathrm{f} 2}\right)$ and FPM reflected image rotation by the NS angle N as shown by Eqs. (12.1) and (12.2) and Fig. 6.
Finally, $\left(\Delta \mathrm{E}_{\mathrm{me}}, \Delta \mathrm{N}_{\mathrm{me}}\right)$ of Eqs. (45.1) and (45.2) are assumed to have insignificant effect on INR performance. If prelaunch analysis shows that they are significant, $\mathrm{M}_{\mathrm{N} 0}$ can be added as an INR misalignment state in Eq. (44.2) to be determined by Kalman filter and the rest of the coefficients can be determined using ParSEC method [6, 7].

## 8 Conclusion

Misalignment equations improvement for single mirror and two mirror instruments are shown to significantly improve INR performance. For example, (image navigation, within frame registration) improvement can be as large as ( $0.2 \mathrm{O}_{\mathrm{m}}, 0.3 \mathrm{O}_{\mathrm{m}}$ ), where, $\mathrm{O}_{\mathrm{m}}$ is scan mirror axes orthogonality misalignment due to thermal variation and measurement errors.

## Appendix A: General Rotation About Misaligned Axis

Figure A shows how an arbitrary vector $\vec{A}$ rotates about a misaligned axis $G_{e}$ to a vector $\vec{B}$ after a rotation by an angle e. Note that the vector $\overrightarrow{\mathrm{A}}$ rotates such that it traces a cone about the $G_{e}$ axis and therefore, the vectors $\vec{A}$ and $\vec{B}$ would have the same length. Note also that point $A$ traces a circle about the point $G$ and, therefore, the points $A, B$, and $G$ lie in a plane perpendicular to the vector $G_{e}$. In this case, the vectors $\vec{a}$ and $\vec{b}$ also have the same length and both are perpendicular to the vector $\mathrm{G}_{\mathrm{e}}$. In view of Fig. A, we get:

$$
\begin{gather*}
\widehat{\mathrm{G}}_{e} \bullet \overrightarrow{\mathrm{~b}}=0, \widehat{\mathrm{G}}_{\mathrm{e}} \bullet \overrightarrow{\mathrm{a}}=0, \overrightarrow{\mathrm{a}} \bullet \overrightarrow{\mathrm{~b}}=\mathrm{a}^{2} \operatorname{Cos} \mathrm{e}=\mathrm{b}^{2} \operatorname{Cos} \mathrm{e}  \tag{A.1}\\
\left(\widehat{\mathrm{G}}_{\mathrm{e}} \otimes \overrightarrow{\mathrm{a}}\right) \bullet \overrightarrow{\mathrm{b}}=\mathrm{a}^{2} \operatorname{Sin} \mathrm{e}=\mathrm{b}^{2} \operatorname{Sin} \mathrm{e}, \overrightarrow{\mathrm{~b}}=\left\{(\overrightarrow{\mathrm{a}} \bullet \overrightarrow{\mathrm{~b}}) \overrightarrow{\mathrm{a}}+\left[\left(\widehat{\mathrm{G}}_{\mathrm{e}} \otimes \overrightarrow{\mathrm{a}}\right) \bullet \overrightarrow{\mathrm{b}}\right]\left(\widehat{\mathrm{G}}_{\mathrm{e}} \otimes \overrightarrow{\mathrm{a}}\right)\right\} / \mathrm{b}^{2} \tag{A.2}
\end{gather*}
$$

Where, $\widehat{\mathrm{G}}_{\mathrm{e}}$ is a unit vector along the vector $\overrightarrow{\mathrm{G}}_{\mathrm{e}}$. This leads to:
$\overrightarrow{\mathrm{b}}=\overrightarrow{\mathrm{a}} \operatorname{Cose} \mathrm{e}+\left(\widehat{\mathrm{G}}_{\mathrm{e}} \otimes \overrightarrow{\mathrm{a}}\right) \operatorname{Sin} \mathrm{e}, \overrightarrow{\mathrm{G}}_{\mathrm{e}}=\widehat{\mathrm{G}}_{\mathrm{e}}\left(\widehat{\mathrm{G}}_{\mathrm{e}} \bullet \overrightarrow{\mathrm{A}}\right), \overrightarrow{\mathrm{a}}=\overrightarrow{\mathrm{A}}-\overrightarrow{\mathrm{G}}_{\mathrm{e}}, \overrightarrow{\mathrm{b}}=\overrightarrow{\mathrm{B}}-\overrightarrow{\mathrm{G}}_{\mathrm{e}}$
$\vec{B}=\vec{A} \operatorname{Cos} e+\widehat{\mathrm{G}}_{\mathrm{e}}\left(\widehat{\mathrm{G}}_{\mathrm{e}} \bullet \overrightarrow{\mathrm{A}}\right)(1-\operatorname{Cos} \mathrm{e})+\left(\widehat{\mathrm{G}}_{\mathrm{e}} \otimes \overrightarrow{\mathrm{A}}\right) \operatorname{Sin} \mathrm{e}$

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Fig. A Rotation of an Arbitrary Vector About Misaligned Gimbal Axis.

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